Go To Table Of Contents

416

-001 thru -002

Power Podiatry Examination Chair

MIDMARK®

Service and Parts Manual

Serial Number Prefixes:
BN

416 -001 thru -002

FOR USE BY MIDMARK TRAINED TECHNICIANS ONLY

Part No. 003-0708-00 Rev. L (1/01/04)

Go To Table Of Contents

TABLE OF CONTENTS

Section/Paragraph **Page**

IMPORTANT INSTRUCTIONS
General Safety Instructions ii
Warnings ii
Warranty Instructions ii

SECTION I GENERAL INFORMATION
1.1 Scope of Manual 1-1
1.2 How to Use Manual 1-1
1.3 Description of 416 Power Podiatry Examination Chair 1-1
1.4 Specifications 1-5
1.5 Parts Replacement Ordering 1-5
1.6 Special Tools 1-6

SECTION II TESTING AND TROUBLESHOOTING
2.1 Operational Test 2-1
2.2 Troubleshooting Procedures 2-3

SECTION III SCHEDULED MAINTENANCE
3.1 Scheduled Maintenance 3-1

SECTION IV MAINTENANCE/SERVICE INSTRUCTIONS
4.1 Introduction 4-1
4.2 Reinitialization Procedure 4-1
4.3 Table Top Removal / Installation 4-1
4.4 Shrouds Removal / Installation 4-2
4.5 Control Disable Switch Removal / Installation 4-3
4.6 Hand Control Plug-In Port Removal / Installation 4-3
4.7 PC Control Board / Program PC Board Removal / Installation 4-4
4.8 Actuator Motor / Actuator Brake Removal / Installation 4-5
4.9 Tilt Actuator Assembly Removal / Installation 4-6
4.10 Tilt Capacitor Removal / Installation 4-7
4.11 Back Actuator Assembly Removal / Installation 4-8
4.12 Back Capacitor Removal / Installation 4-9
4.13 Arm Rest Adjustment 4-10
4.14 Foot Extension Brake Lever Adjustment ... 4-11
4.15 Hand Control Panel Or Interface Board Removal / Installation 4-11
4.16 Plastic Foot Section Removal / Installation 4-12
4.17 Plastic Back Section Removal / Installation 4-12
4.18 Plastic Seat Section Removal / Installation 4-14

SECTION V SCHEMATICS AND DIAGRAMS
5.1 Electrical Schematics / Wiring Diagrams 5-1
5.2 Audible Signal Guide Chart 5-4

SECTION VI PARTS LIST
6.1 Introduction 6-1
6.2 Description of Columns 6-1
Pictorial Index 6-2
Upholstery Set (Standard) ..... 6-3.*
Back Section Components ..... 6-4.*
Seat Section Components 6-5
Actuator Assembly ..... 6-6.*
Foot Section Components 6-7
Upper Chair Electrical Components ..... 6-8.*
Fixed Base Assembly 6-9
Hand Control Accessory 6-10

COMMENTS 7-1
FAX ORDERING FORM 7-2

(*) Indicates that there has been a serial number break for the illustration and that there are additional point page(s) following the original page.

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IMPORTANT INSTRUCTIONS

General Safety Instructions

Safety First: The primary concern of Midmark Corporation is that this examination chair is maintained with the safety of the patient and staff in mind. To assure that services and repairs are completed safely and correctly, proceed as follows:

(1) Read this entire manual before performing any services or repairs on this chair.

(2) Be sure you understand the instructions contained in this manual before attempting to service or repair this chair.

Warnings

Throughout this manual are Note, Caution, and Danger paragraphs that call attention to particular procedures. These items are used as follows:

NOTE
A note is used to amplify an operating procedure, practice or condition.

CAUTION
A CAUTION is used for an operating procedure, practice, or condition which, if not correctly followed, could result in equipment damage.

DANGER
A DANGER is used for an operating procedure, practice, or condition which, if not correctly followed, could result in loss of life or serious personal injury.

Warranty Instructions

Refer to the Midmark “Limited Warranty” printed on the back cover of the Installation and Operation Manual for warranty information. Failure to follow the guidelines listed below will void the warranty and/or render the 416 Power Podiatry Examination Chair unsafe for operation.

- In the event of a malfunction, do not attempt to operate the chair until necessary repairs have been made.
- Do not attempt to disassemble chair, replace malfunctioning or damaged components, or perform adjustments unless you are one of Midmark’s authorized service technicians.
- Do not substitute parts of another manufacturer when replacing inoperative or damaged components. Use only Midmark replacement parts.

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SECTION I
GENERAL INFORMATION

1.1 Scope of Manual

This manual contains detailed troubleshooting, scheduled maintenance, maintenance, and service instructions for 416 Power Podiatry Examination Chair. This manual is intended to be used by Midmark's authorized service technicians.

1.2 How to Use Manual

A. Manual Use When Performing Scheduled Maintenance.

(1) Perform inspections and services listed in Scheduled Maintenance Chart (Refer to para 3.1).

(2) If a component is discovered to be faulty or out of adjustment, replace or adjust component in accordance with maintenance/service instructions (Refer to para 4.1).

B. Manual Use When Chair Is Malfunctioning And Cause Is Unknown.

(1) Perform an operational test on chair (Refer to para 2.1).

(2) Perform troubleshooting procedures listed in Troubleshooting Guide (Refer to para 2.2).

(3) If a component is discovered to be faulty or out of adjustment, replace or adjust component in accordance with maintenance/service instructions (Refer to para 4.1).

C. Manual Use When Damaged Component Is Known.

(1) Replace or adjust component in accordance with maintenance/service instructions (Refer to para 4.1).

1.3 Description Of 416 Power Podiatry Examination Chair

A. General Description (See Figure 1-1).

The 416 Power Podiatry Examination Chair is an examination chair designed specifically for performing general podiatric examinations and minor podiatric procedures (Podiatry - treatment of foot ailments).

The major serviceable components of the chair are the arm casting linkage assembly, back actuator capacitor, back actuator assembly, tilt actuator capacitor, tilt actuator assembly, foot extension brake assembly, PC control board, PC program board (a new style PC control board is now being used which combines the PC control board and PC program board together into one board), 0.5 amp fuse & 20 amp fuse for old style PC control board or 0.125 amp & 5 amp fuse for new style PC control board, control disable switch, hand control which includes hand control panel and hand control interface board.

B. Theory of Operation (See Figures 5-1 and 5-2 for electrical schematic / wiring diagram)

115 VAC is supplied directly to the PC control board and to the two electrical outlets.

Power:

The 115 VAC that is supplied to the PC control board is applied across two fuses. A 20 and 0.5 amp fuse are used on old style PC control board and A 5 and 0.125 amp fuse is used on new style PC control board. 115 VAC is applied across a 5 or 20 amp fuse and supplies power to the contacts of the normally open actuator relays (there is one 20 amp fuse on the old style PC control board which protects all eight actuator relays. There are four 5 amp fuses on the new style PC control board; one for each actuator motor). This power is used to run an actuator assembly when its relay is energized. There are two relays per actuator assembly; one for each direction. There are two relays on the PC control board for a foot actuator assembly and two relays for a base actuator assembly, which are not used by the 416 model. However, this PC control board is used by another model, the 414, which has a foot actuator assembly and base actuator assembly and uses the relays. 115 VAC is also applied across the 0.5 amp fuse or 0.125 amp fuse (0.5 amp fuse is used on old style PC control board and 0.125 amp fuse is used on new style PC control board) to the PC control board transformer. The transformer and some associated follow on circuitry reduce the 115 VAC to a +5 VDC output and a +12 VDC output. Both voltages are used to power circuitry on the PC control board and PC

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SECTION I
GENERAL INFORMATION

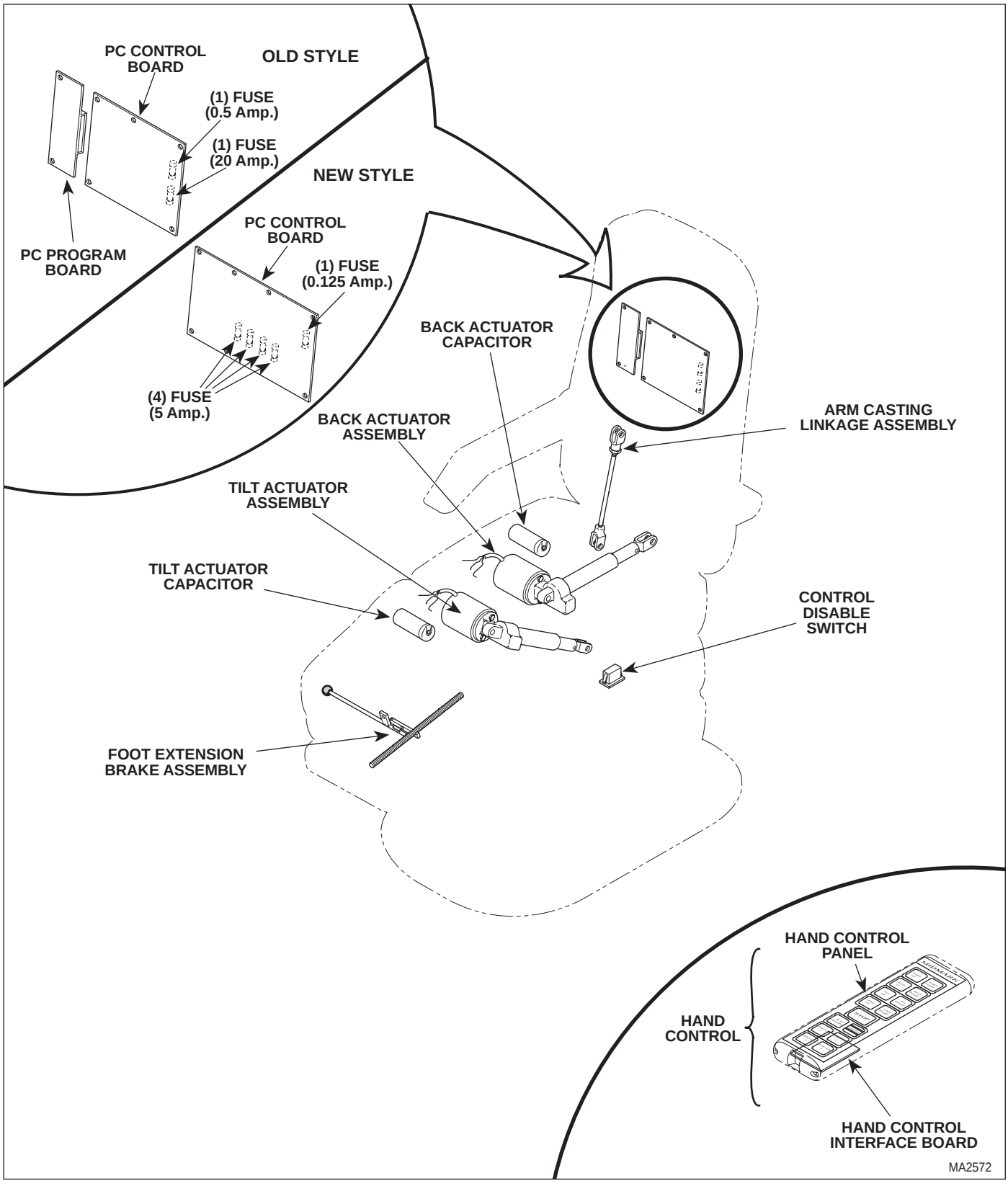

Figure 1-1. Major Components

program board. On the new PC control board, there is a green "BOARD FAIL L.E.D.". If the L.E.D. is flashing, normal operation is being indicated. If the L.E.D. is not flashing, the PC control board is malfunctioning. Loss of power or blown fuses can also cause the green L.E.D. to not flash.

Actuators:

Both actuator assemblies are ball screw driven. The actuator assemblies contain a pivot point on the end of the ball screw. If an actuator assembly is run to the end of its stroke (mechanical home position), the ball screw shaft spins inside the nut, which allows the actuator assembly to run without damaging or advancing the nut.

All the actuator motors have a thermal overload switch which will activate if the actuator assembly is run continuously. The actuator motor was not designed for continuous operation. The normal cool off period for the thermal overload switches is 10 - 20 minutes.

Normal Operation:

When a function switch is pressed on the hand control, an interface board, located in the hand control, encodes the signal and sends it to the PC control board. The PC control board decodes the information and energizes the relay of the selected function. The 115 VAC that is continuously supplied to the normally open contacts of the relay is now applied across the actuator assembly motor windings, causing the actuator assembly to run. There is a diagnostic L.E.D. in each relay circuit. When a relay coil is energized, an L.E.D. that is in the same circuit illuminates, indicating that there is power at the relay's coil and the PC control board is working properly.

When the PC control board receives a function signal from a hand control, the microprocessor on the PC control board does several things; it continuously monitors the current draw of the running actuator assembly motor (this is important because different patient loads affect the amount of current drawn by the motor as well as its speed - meaning monitoring current draw can let the PC control board calculate an actuator assembly's speed). The PC control board also keeps track of how long an actuator assembly's relay has been energized (how long actuator assembly motor has been running). By comparing the current draw of the running actuator motor and the time period that an actuator assembly's relay has been energized, against an on-board data base, the PC control board can determine how far, in its range of motion, an actuator assembly has traveled. The PC control board records this positional information in its memory. The PC control board continuously calculates an actuator assembly's position and stores that information in memory for future use. Also, if the current draw of an actuator assembly exceeds a predetermined level for more than 0.5 seconds, the PC control board shuts down the actuator assembly, until the button is released and depressed again.

When an operator selects a function, the PC control board calculates the maximum run time that it will take the actuator assembly to reach the end of its travel range. If the operator holds down the function button longer than the maximum run time, the PC control board will de-energize the relay of the actuator assembly when the maximum run time is reached, causing the actuator assembly motor to stop running. This prevents excessive wear on an actuator assembly due to a switch sticking or an operator continuously holding down a function switch.

When a function (this is true for only for a few of the functions) is reselected, after its actuator assembly has been stopped by the PC control board because it reached its maximum run time, the PC control board will allow the actuator assembly to run for 2 seconds before de-energizing its relay. This allows the mechanical "home" position of the actuator assembly to be synchronized with the PC control board's software "home" position.

Programmed Positions:

The operator positions the chair into a position he/she would like to store into memory. When the PROGRAM button is pressed and held for 0.2 seconds for old style PC control board or 1 second for new style PC control board, the PC control board is in program mode and is ready to store a position into memory. Then, when one of the four program position buttons ("1", "2", "3", or "4") on the hand control is pressed, the position of the chair is stored into the PC control board's memory. The operator has five seconds in which to select a programmed position button. After five seconds, the PC control board cancels the program mode. Also, if any buttons other than the program position buttons "1", "2", "3", or "4" are pressed, the program mode is canceled. The PC control board stores the chair's position which has been calculated and stored in the PC control boards memory as described in the "normal operation" of a function.

When an operator presses a programmed position

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button, the PC control board determines which functions need to move and energizes the relays for the actuator assemblies of those functions. The PC control board uses the method described in "normal operation" to determine when an actuator assembly of a function has reached its programmed position. When an actuator assembly of a function reaches its position, its relay is de-energized. This continues until all actuator assemblies of affected functions have reached their position.

If the operator wishes to stop the chair, for any reason, before all functions have reached their programmed position, the STOP button may be pressed. When the STOP button is pressed, the PC control board immediately de-energizes all relays, causing the chair to stop. The STOP button overrides all other commands.

When a programmed position button is selected, it can be pressed and then released; it does not need to be held down. However, there is a selector switch; S1 on the old style PC control board and SW2-4 on new style PC control board, that can be switched to change this. Then the programmed position button must be pressed and held until the chair reaches its programmed position; if the button is released, the chair will stop moving. The switch (S1) works as follows: when the switch S1 is pushed in, the programmed position button can be pressed and released. When the switch S1 is pulled out, the programmed position button must be pressed and held. Switch SW2-4 works as follows: when switch is ON, programmed position buttons can be pressed and released. When switch SW2-4 is OFF, programmed position buttons must be pressed and held.

Auto Return Function Operation:

When the operator presses the AUTO RETURN button, the PC control board determines which functions need to move and energizes the relays for the actuator assemblies of those functions. The PC control board uses the method described in "normal operation" to determine when an actuator assembly of a function has reached the mechanical home position. When an actuator assembly of a function reaches its home position, its relay is de-energized. This continues until both actuator assemblies have reached their mechanical home position.

The PC control board adds a slight overrun time to each function during the AUTO RETURN mode to ensure both actuator assemblies reach their mechanical home position and freewheel. This allows the mechanical "home" position of the actuator assemblies to be synchronized with the PC control board's software "home" position, which is important if correct program positioning of chair is to be achieved.

If the operator wishes to stop the chair for any reason, before all functions have reached their programmed position, the STOP button may be pressed. When the STOP button is pressed, the PC control board immediately de-energizes all relays, causing the chair to stop. The STOP button overrides all other commands.

Re-initialization:

If a PC control board loses power for approximately 3 days or longer, the chair must be re-initialized. If the chair does not move to correct programmed positions even after an AUTO RETURN has been initiated, the PC control board probably needs re-initialized. To re-initialize the PC control board, the PROGRAM, POSITION "1", and POSITION "2" buttons on the hand control must be pressed and held for at least 2 seconds. The PC control board makes all buttons inactive, except for the AUTO RETURN button and STOP button. The AUTO RETURN button should now be pressed which will cause the chair to run each actuator assembly to its mechanical home position. The reinitialization procedure must be fully completed before normal operation of the chair can be resumed. The reinitialization routine takes approximately 18 seconds to complete.

Audible Alert Tones: (See Table 5-1)

The new style PC control board has audible tones to provide feedback to the operator. SW2-1 controls whether the tones are activated or deactivated; if SW2-1 is ON, tones are activated. If SW2-1 is OFF, tones are deactivated.

General Information:

A capacitor is in each actuator assembly circuit. The capacitor provides start up power and run power for the actuator motor.

The PC control board constantly monitors the control disable switch for +12 VDC. If 0.0 VDC is detected (the control disable switch is ON, meaning the chair is disabled), the PC control board disables the relays of all

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functions and removes power from the foot control or hand control. If +12 VDC is detected (the control disable switch is OFF, meaning the chair is enabled), the PC control board operates normally. The control disable switch is located under the left electrical outlet. This function allows the controls to be disabled, preventing unauthorized personnel from operating the chair, such as a patient.

The maximum number of buttons that can be pressed at one time is three; if any more than three buttons are pressed at one time, the PC control board forces the STOP function to be executed.

There is either a capacitor or a battery on the old style PC control board that provides power to retain the board's memory. The PC control board will retain its memory for approximately 3 days. On new style PC control boards, there is a EEPROM chip which retains the board's memory indefinitely.

1.4 SPECIFICATIONS

Factual data for the 416 Power Podiatry Examination Chair is provided in Table 1-1.

Table 1-1. Specifications

Description	Data
Weight:	
Without Shipping Carton	500 lb (226.8 kg)
With Shipping Carton	550 lb (249.5 kg)
Shipping Carton	76 in. "L" x 35 in. "W" x 36 in. "H" (193 cm x 88.9 cm x 91.4 cm)
Dimensions (See Figure 1-2):	
Table Top Length	70 in. (177.8 cm)
Table Top Length with foot section fully extended	78 11/16 in. (199.9 cm)
Table Top Width (including arms)	28 1/8 in. (71.4 cm)
Chair Positioning:	
Table Top Height (Fixed)	22.5 in. (57.2 cm)
Back Down to Back Up	16° - 83°
Tilt Down to Tilt Up	0° - 30°
Chair Speed:	
Back Down to Back Up	8 seconds
Tilt Down to Tilt Up	8 seconds
Debris Tray	Extends 8 3/4 in (22.2 cm) beyond foot section
Minimum Height at foot section w/o tilt	19.5 in. (49.5 cm)
Maximum Height at foot section with maximum tilt	36 3/4 in. (93.3 cm)
Maximum Height at foot section with maximum tilt, and foot section fully extended	39 1/2 in. (100.3 cm)
Weight Capacity (Normal Operation)	300 lb (136 kg)
Weight Capacity (Overweight Operation)	350 lb (159 kg)
Electrical Requirements:	
115 VAC Unit	110 - 120 VAC, 60 HZ, 15 amp, single phase
Power Consumption:	
115 VAC Unit	1440 WATTS, 12 amps @ 120 VAC
Recommended Circuit:	
A separate (dedicated) circuit is recommended for this chair. The chair *should not* be connected to an electrical circuit with other appliances or equipment unless the circuit is rated for the additional load.	

1.5 Parts Replacement Ordering

If a part replacement is required, order the part directly from the factory as follows:

(1) Refer to Figure 1-2 to determine the location of the model number and serial number of the chair and record this data.

(2) Refer to the Parts List to determine the item numbers of the parts, part numbers of the parts, descriptions of the parts, and quantities of parts needed and record this data (Refer to para 6.1).

SECTION I
GENERAL INFORMATION

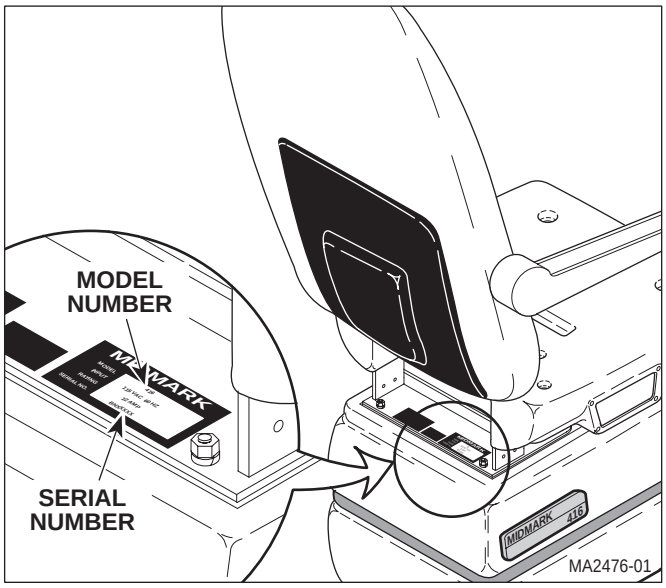

Figure 1-2. Model Number / Serial Number Location

NOTE
Ask the Purchasing Department of the company that owns the chair for this information. Otherwise, this information may be obtained from the dealer that sold the chair.

(3) Determine the installation date of the chair and record this data.

(4) Call Midmark with the recorded information and ask for the Medical Products Technical Services Department. See back cover of this manual for the phone number or use the Fax Order Form (See page 7-2 for Fax Order Form).

1.6 Special Tools

Table 1-2 lists all of the special tools needed to repair the chair, how to obtain the special tools, and the purpose of each special tool.

Table 1-2. Special Tool List

Description of Special Tool	Manufacturer's Name / Address / Phone	Manufacturer's Part Number	Purpose of Special Tool
Multimeter	Commercially Available	Any Type	Used to perform continuity and voltage checks.
Torque Wrench	Commercially Available	Any Type	Used to tighten hardware to specified torque values.

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SECTION II
TESTING AND TROUBLESHOOTING

2.1 Operational Test (See Figure 2-1)

In order to effectively diagnose the malfunction of the chair, it may be necessary to perform an operational test as follows:

DANGER
Refer to the Operator Manual for complete instructions on operating the chair. Failure to do so could result in personal injury.

NOTE
The Operational Test, for the most part, only describes what should happen when the chair is operated. If the chair does something other than described, a problem has been discovered. Refer to the Troubleshooting Guide to determine the cause of the problem and its correction.

(1) Plug the chair into a grounded, non-isolated, correctly polarized outlet that has the proper voltage output for the chair.

NOTE
To disable the chair, the control disable switch must be thrown toward foot end of chair.

(2) Switch the CONTROL DISABLE switch to the disable position (See Figure 2-1).

(3) Depress BACK UP, BACK DOWN, TILT UP, and TILT DOWN buttons on hand control.

(4) Observe. No functions should operate.

NOTE
To enable the chair, the control disable switch must be thrown toward head end of chair.

(5) Switch the CONTROL DISABLE switch to enable position.

(6) Depress BACK UP, BACK DOWN, TILT UP, and TILT DOWN buttons on hand control and run each function to its limit.

(7) Observe. The table top should move in the direction corresponding to the button which is being depressed. Each function should have the following range of motion:

TILT DOWN to TILT UP - 0° to 30°
BACK DOWN to BACK UP - 16° to -83°

Function speeds should be as follows:
BACK DOWN to BACK UP - 8 seconds
TILT DOWN to TILT UP - 8 seconds.

When an actuator assembly reaches its limit, the PC control board should automatically stop the function from freewheeling after a short time. The arm rests should be parallel with the seat section of the table top when the back section is all the way up.

(8) Depress the AUTO RETURN button. After the table top starts to move, depress the STOP button.

(9) Observe. When the AUTO RETURN button is depressed, the table top should begin to move. When the STOP button is depressed, the table top should stop moving.

(10) Depress the AUTO RETURN button and allow the table top to move to its home position completely.

(11) Observe. The table top should move until it reaches the home position. The entire routine should take approximately 18 seconds to complete.

(12) Depress the PROGRAM button on hand control - one second for new style board and 0.2 seconds for old style board.

NOTE
A program position button must be depressed within 5 seconds of depressing the PROGRAM button.

(13) Depress the POSITION "1" button.

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SECTION II
TESTING AND TROUBLESHOOTING

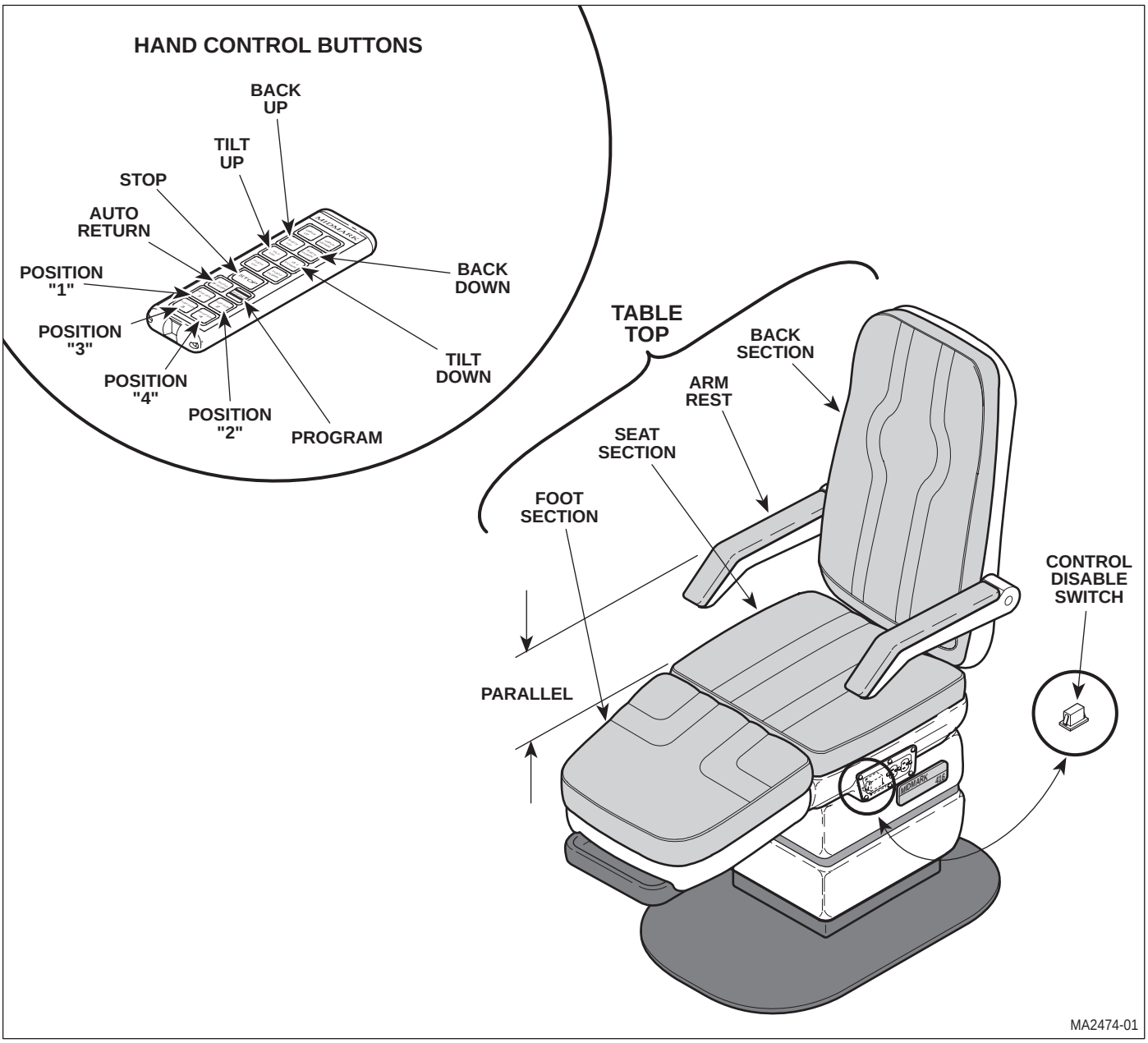

Figure 2-1. Operational Test

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(14) Use any of the single function buttons to move the table top to a new position.

(15) Depress the POSITION "1" button.

(16) Observe. The table top should move back to the position programmed in steps 12 and 13.

(17) Repeat steps 12 thru 16 for the POSITION "2", "3", and "4" buttons.

2.2 Troubleshooting Procedures

Table 2-1 is a Troubleshooting Guide which is used to determine the cause of the malfunction.

Table 2-1. Troubleshooting Guide

Problem	Symptom	Probable Cause	Check	Correction
Chair will not operate when any of the four up and down functions, program function, or auto return function are selected.	When a hand control button is depressed, its actuator does not run or hum.	Power cord is not plugged into facility wall outlet.	Check to see if power cord is plugged in.	Plug power cord into facility wall outlet and/or connector receptacle on chair.
		Control disable switch is turned to "OFF" position.	Check to see if control disable switch is in the "OFF" position (located on bottom side of one of the chair's two electrical outlets).	Switch the control disable switch to "ON" position.
		Control disable switch is malfunctioning.	Perform a continuity check on the control disable switch.	Replace the control disable switch. Refer to para 4.5.
		Facility circuit breaker providing power to chair is tripped.	Check to see if facility circuit breaker is tripped. One way of checking this is to plug a lamp into wall outlet that chair was plugged into.	If circuit breaker is tripped, determine what caused circuit breaker to trip, correct the problem, and then reset/replace circuit breaker.
		Wire connections loose.	Check all wiring connections from power cord to connector J1 on the PC control board. Perform continuity check on wires. Use multimeter to check for proper voltage levels.	Clean any dirty connections. Tighten any loose connections. Replace any damaged connections.
		0.5 amp fuse or 20 amp fuse on old style PC control board or 0.125 amp fuse on new style PC control board is blown.	Refer to Figure 2-2 for this check. Perform continuity check on fuses.	Replace any blown fuses.
		The supply voltage for the PC control board is below normal limits.	Check facility power source for voltage between 110 - 120 VAC.	If volatge is below 110 VAC, correct low voltage problem of facility power source.
		PC control board is locked up and needs to be reinitialized.	—	Reinitialize the PC control board. Refer to para 4.2.
		PC control board is malfunctioning.	Replace suspect PC control board with known working PC control board. On new style PC control boards, check if green Board Fail L.E.D. is flashing. Flashing indicates normal operation, while not flashing indicates a malfunction.	Replace PC control board. Refer to para 4.7.

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SECTION II
TESTING AND TROUBLESHOOTING

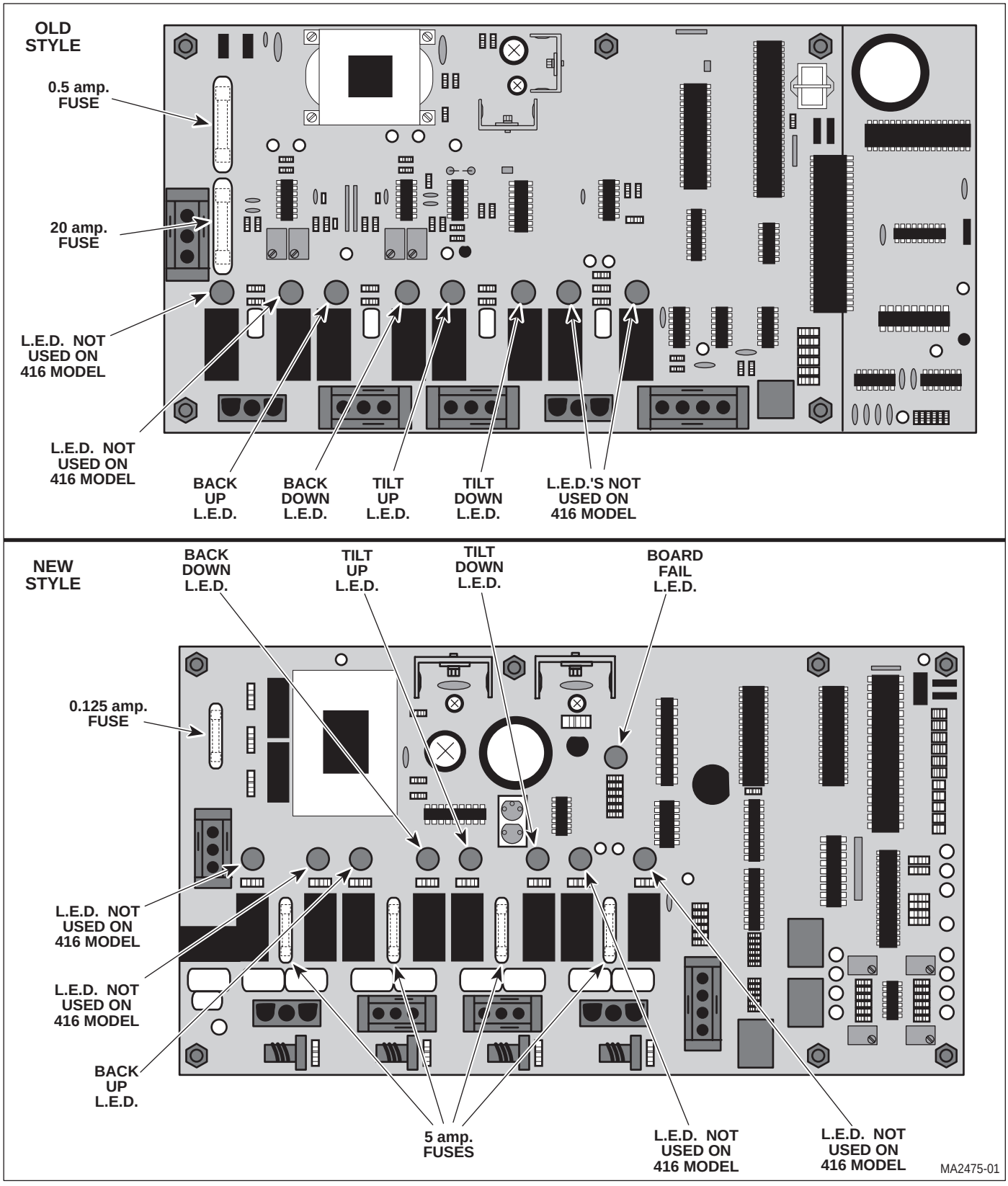

Figure 2-2. Indicator L.E.D.'s For Use With Troubleshooting Guide

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Table 2-1. Troubleshooting Guide - Continued

Problem	Symptom	Probable Cause	Check	Correction
Chair will not operate when any of the four up and down functions, program function, or auto return function are selected - Continued.	When a hand control button is depressed, its actuator does not run or hum - Continued.	Hand control or coil cord malfunctioning.	Replace suspect component with known working component.	Replace malfunctioning component.
No actions can be initiated from hand control.	Chair has power, but no functions can be initiated from hand control.	Coil cord is not plugged into hand control or receptacle on chair properly.	Check if coil cord is plugged in properly.	Plug coil cord into hand control or receptacle on chair. Clean any dirty connections.
		Ribbon connector from hand control panel has become disconnected from the interface board.	Check if ribbon connector is connected to the interface board properly.	Connect ribbon connector of hand control panel to interface board. Refer to para 4.15.
		Coil cord receptacle on chair is malfunctioning.	Plug hand control into receptacle on other side of chair and then attempt to operate chair. If works now, receptacle was malfunctioning.	Replace receptacle.
		Coil cord receptacle (is part of interface board) on hand control is malfunctioning.	Replace suspect interface board with known working interface board.	Replace interface board. Refer to para 4.15.
		Coil cord is malfunctioning.	Use a multimeter to perform a continuity check on the coil cord.	Replace coil cord.
		Hand control is malfunctioning.	Replace suspect interface board with known working interface board.	Replace interface board. Refer to para 4.15.
			Replace suspect hand control panel with known working hand control panel.	Replace hand control panel. Refer to para 4.15.
		Reinitialization routine was not fully completed.	—	Run another reinitialization procedure. If it doesn't work, unplug all actuator wire harnesses from PC board and run a third initialization procedure. Refer to para 4.2.
One or more functions cannot be initiated from hand control.	Some functions may be initiated with hand control, but some may not.	Hand control panel of hand control is malfunctioning (switch membrane is malfunctioning).	Replace suspect hand control panel with known working hand control panel.	Replace hand control panel. Refer to para 4.15.
BACK UP and BACK DOWN functions do not work.	When BACK UP and BACK DOWN buttons are pressed, the chair will not move (all other functions work).	Back capacitor is weak or blown.	Replace suspect back capacitor with known working back capacitor.	Replace back capacitor. Refer to para 4.12.
		Thermal overload switch in back actuator assembly is activated.	—	Wait 10 to 20 minutes to allow back actuator assembly to cool.
		Back actuator assembly is malfunctioning.	Replace suspect back actuator assembly or actuator motor with a known working assembly.	Replace actuator motor or back actuator assembly. Refer to para 4.8 or 4.11.

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SECTION II
TESTING AND TROUBLESHOOTING

Table 2-1. Troubleshooting Guide - Continued

Problem	Symptom	Probable Cause	Check	Correction
BACK UP and BACK DOWN functions do not work - Continued.	When BACK UP and BACK DOWN buttons are pressed, the chair will not move (all other functions work) - Continued.	5 amp fuse for BACK UP and BACK DOWN functions is blown (applies to new style PC board only).	Refer to Figure 2-2 for this check. Perform continuity check on fuse.	Replace blown fuse.
		Wire connections loose.	Check all wiring connections to back actuator assembly.	Clean any dirty connections. Tighten any loose connections. Replace any damaged connections.
		Back actuator is drawing excessive current for more than 0.5 seconds.	Release all buttons. Then, run back actuator again to see if it stops running again.	If problem repeats, replace back capacitor, actuator motor, or actuator. Refer to para 4.12, 4.8, or 4.11.
		PC control board is malfunctioning.	Refer to Figure 2-2 for this check. Press BACK UP and then the BACK DOWN button while observing the PC control board. The BACK UP L.E.D. should illuminate when the BACK UP button is pressed and the BACK DOWN L.E.D. should illuminate when the BACK DOWN button is pressed. If not, the PC control board is malfunctioning.	Replace PC control board. Refer to para 4.7.
TILT UP and TILT DOWN functions do not work.	When TILT UP and TILT DOWN buttons are pressed, the chair will not move (all other functions work).	Tilt capacitor is weak or blown.	Replace suspect tilt capacitor with known working tilt capacitor.	Replace tilt capacitor. Refer to para 4.10.
		Thermal overload switch in tilt actuator assembly is activated.	—	Wait 10 to 20 minutes to allow tilt actuator assembly to cool.
		Tilt actuator assembly is malfunctioning.	Replace suspect tilt actuator assembly or actuator motor with a known working assembly.	Replace actuator motor or tilt actuator assembly. Refer to para 4.8 or 4.9.
		5 amp fuse for TILT UP and TILT DOWN functions is blown (applies to new style PC board only).	Refer to Figure 2-2 for this check. Perform continuity check on fuse.	Replace blown fuse.
		Wire connections loose.	Check all wiring connections to tilt actuator assembly.	Clean any dirty connections. Tighten any loose connections. Replace any damaged connections.
		Tilt actuator is drawing excessive current for more than 0.5 seconds.	Release all buttons. Then, run tilt actuator again to see if it stops running again.	If problem repeats, replace tilt capacitor, actuator motor, or actuator. Refer to para 4.10, 4.8, or 4.9
		PC control board is malfunctioning.	Refer to Figure 2-2 for this check. Press TILT UP and then the TILT DOWN button while observing the PC control board. The TILT UP L.E.D. should illuminate when the TILT UP button is pressed and the TILT DOWN L.E.D. should illuminate when the TILT DOWN button is pressed. If not, the PC control board is malfunctioning.	Replace PC control board. Refer to para 4.7.

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Table 2-1. Troubleshooting Guide - Continued

Problem	Symptom	Probable Cause	Check	Correction
BACK UP function works, but BACK DOWN function does not or BACK DOWN function works, but BACK UP function does not. All other functions work.	One function runs properly, but the other does not.	Wire connections loose.	Check all wiring connections to base actuator assembly.	Clean any dirty connections. Tighten any loose connections. Replace any damaged connections.
		PC control board is malfunctioning.	Refer to Figure 2-2 for this check. Press BACK UP and then the BACK DOWN button while observing the PC control board. The BACK UP L.E.D. should illuminate when the BACK UP button is pressed and the BACK DOWN L.E.D. should illuminate when the BACK DOWN button is pressed. If not, the PC control board is bad.	Replace PC control board. Refer to para 4.7.
		Hand control panel of hand control is malfunctioning (switch membrane is malfunctioning).	Replace suspect hand control panel with known working hand control panel.	Replace hand control panel. Refer to para 4.15.
TILT UP function works, but TILT DOWN function does not or TILT DOWN function works, but TILT UP function does not. All other functions work.	One function runs properly, but the other does not.	Wire connections loose.	Check all wiring connections to tilt actuator assembly.	Clean any dirty connections. Tighten any loose connections. Replace any damaged connections.
		PC control board is malfunctioning.	Refer to Figure 2-2 for this check. Press TILT UP and then the TILT DOWN button while observing the PC control board. The TILT UP L.E.D. should illuminate when the TILT UP button is pressed and the TILT DOWN L.E.D. should illuminate when the TILT DOWN button is pressed. If not, the PC control board is malfunctioning.	Replace PC control board. Refer to para 4.7.
		Hand control panel of hand control is malfunctioning (switch membrane is malfunctioning).	Replace suspect hand control panel with known working hand control panel.	Replace hand control panel. Refer to para 4.15.
Auto return function does not operate properly.	Nothing happens when the AUTO RETURN button is pressed.	PC control board is malfunctioning.	Replace suspect PC control board with known working PC control board.	Replace PC control board. Refer to para 4.7.
		PC control board needs reinitialized.	—	Reinitialize the PC control board. Refer to para 4.2.
		Hand control panel of hand control is malfunctioning (switch membrane is malfunctioning).	Replace suspect hand control panel with known working hand control panel.	Replace hand control panel. Refer to para 4.15.

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Table 2-1. Troubleshooting Guide - Continued

Problem	Symptom	Probable Cause	Check	Correction
The chair's PROGRAM function does not work properly.	The PC program board / PC control board does not hold a programmed position.	Incorrect steps taken for entry of position.	Refer to the operator's manual for proper procedure.	Refer to the operator's manual for proper procedure.
		PC program board is not fully seated into PC control board (on units with old style boards only).	Check to see if PC program board is loose.	Seat PC program board fully into PC control board. Refer to para 4.7.
		Chair has been unplugged or without power for more than three days.	—	Reinitialize the PC control board. Refer to para 4.2.
		PC control board needs reinitialized.	—	Reinitialize the PC control board. Refer to para 4.2.
		Hand control panel of hand control is malfunctioning (switch membrane is malfunctioning).	Replace suspect hand control panel with known working hand control panel.	Replace hand control panel. Refer to para 4.15.
		PC program board / PC control board is malfunctioning.	—	Replace PC program board / PC control board. Refer to para 4.7.
	Chair does not move to its correct programmed position when POSITION "1", "2", "3", or "4" button is pressed.	PC program board is not fully seated into PC control board (applies to units with old style PC control board only).	Check to see if PC program board is loose.	Seat PC program board fully into PC control board.
		Chair has been unplugged or without power for more than three days.	—	Reinitialize the PC control board. Refer to para 4.2.
		PC control board needs reinitialized.	—	Reinitialize the PC control board. Refer to para 4.2.
		Hand control panel of hand control is malfunctioning (switch membrane is malfunctioning).	Replace suspect hand control panel with known working hand control panel.	Replace hand control panel. Refer to para 4.15.
		PC program board / PC control board is malfunctioning.	—	Replace PC program board / PC control board. Refer to para 4.7.
	Chair will not move to its programmed position unless programmed POSITION button is held down for entire move; if button is released during move, chair stops.	If old style PC control board, selector switch S1, located on the PC control board, is pulled out (when S1 switch is in pulled out position, the programmed POSITION switch must be pressed and held). If new style PC control board, selector switch SW2-4, located on the PC control board, is in OFF position (when switch is in OFF position, the programmed POSITION switch must be pressed and held).	Check if Switch S1, on old style PC control board, is in pulled out position or if switch SW2-4 on new style PC control board is in OFF position.	Push switch S1 all the way in or move switch SW2-4 to ON position (this will allow programmed POSITION button to be pressed and released instead of pressed and held).

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Table 2-1. Troubleshooting Guide - Continued

Problem	Symptom	Probable Cause	Check	Correction
Chair moves fine for light patient, but will not move or moves slowly for very heavy patient.	Occurs for both the up and the down functions.	Low voltage is being supplied to chair.	Check voltage at wall receptacle. Should be 115 VAC ± 5 VAC.	Correct low voltage situation at wall receptacle.
		Chair overloaded with too heavy of a patient.	Maximum weight capacity for chair is 350 lbs. Check if patient exceeded this weight.	Inform chair operator of weight limitation of chair.
		Capacitor for function is weak.	Replace suspect capacitor with known working capacitor.	Replace capacitor for the weak function. Refer to para 4.10 or 4.12.
A chair function will only run for a short time.	After a 1/2 second run time, the selected function stops running.	Overcurrent draw is being detected by PC control board.	—	Replace actuator motor or capacitor.
		The 110V / 220 V selector switch on the PC control board is set to the 220 Volt setting.	Check to see if the 110V / 220 V selector switch on the PC control board is set to the 220 Volt setting.	Switch the 110V / 220 V selector switch on the PC control board to the 110 Volt setting.
Any of the functions drift by themselves.	Chair functions properly otherwise.	Motor actuator brake is malfunctioning for that function.	Replace suspect actuator brake in the motor actuator with known working actuator brake.	Replace actuator brake. Refer to para 4.8.
Whirling or squeaking noise is heard when an actuator is being run.	Noisy actuator.	Foreign matter on ball screw threads and lack of lubricant.	Check for foreign matter on ball screw threads. Check for lack of lubricant on ball screw threads.	Clean all foreign matter off of ball screw threads. Coat ball screw threads with STP treatment oil or equivalent.

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Return To Table Of Contents

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SECTION III
SCHEDULED MAINTENANCE

3.1 Scheduled Maintenance

Table 3-1 is a Scheduled Maintenance Chart which lists the inspections and services that should be performed periodically on the chair. These inspections and services should be performed as often as indicated in the chart.

Table 3-1. Scheduled Maintenance Chart

Interval	Inspection or Service	What to Do
Semi-annually	Obvious damage	Visually check condition of chair for obvious damage such as: cracks in components, missing components, dents in components, or any other visible damage which would cause chair to be unsafe to operate or would compromise its performance. Repair chair as necessary.
	Fasteners/hardware	Check chair for missing or loose fasteners/hardware. Replace any missing hardware and tighten any loose hardware as necessary.
	Warning and instructional decals	Check for missing or illegible decals. Replace decals as necessary.
	Pivot points/moving parts/accessories	Lubricate all exposed pivot points, moving parts, and accessories with silicone based lubricant.
	Hand Control	Check that hand control works correctly. Make sure all switch membranes work correctly.
	PROGRAM function	Check that the PROGRAM function works properly. Check that programmed positions can be stored and used.
	AUTO RETURN function	Check that the AUTO RETURN function works correctly.
	Ball screws of actuator assemblies	Extend each actuator assembly and wipe ball screw threads down with a rag to remove foreign matter. Coat as much of the ball screw threads as possible with STP treatment oil or equivalent. Run each actuator assembly to both ends of its travel a couple of times to spread the oil evenly over all of the ball screw threads and then remove excess oil.
	Actuator assemblies	Operate each function and listen for squealing noises, indicating a bad actuator assembly. Coat ball screw of noisy actuator assembly with STP treatment oil or equivalent. If oil does not correct the problem, replace the noisy actuator. Refer to para 4.9 or 4.11.
	Drift in chair	Check each actuator assembly to see if it drifts. Replace actuator assembly brake if necessary. Refer to para 4.8.
	Control disable switch	Check operation of control disable switch. Replace switch if necessary. Refer to para 4.5.
	Arm Rests	Check that arm rests are parallel to the seat section of chair when the back section is all the way up. If not adjust arm rests. Refer to para 4.13.
	Foot section	Check operation of foot section and foot section brake lever. Make sure brake lever holds foot section securely in place when released. Adjust if necessary. Refer to para 4.14.
	Electrical receptacles	Check that the electrical receptacles are functioning properly. Replace electrical receptacles as necessary.
	Upholstery	Check all upholstery for rips, tears, or excessive wear. Replace cushions as necessary.
	Accessories	Check that all accessories have all of their components and that they function properly. If necessary, repair or replace the accessory.
	Reinitialization	Reinitialize the PC control board. Refer to para 4.2.
	Operational Test	Perform an Operational Test to determine if the chair is operating within its specifications (Refer to para 2.1). Replace or adjust any malfunctioning components.

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Return To Table Of Contents

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SECTION IV
MAINTENANCE / SERVICE INSTRUCTIONS

4.1 Introduction

DANGER
Refer to the Operator Manual for complete instructions on operating the chair. Failure to do so could result in personal injury.

NOTE
Perform an operational test on the chair after the repair is completed to confirm the repair was properly made and that *all* malfunctions were repaired.

The following paragraphs contain removal, installation, repair, and adjustment procedures for the chair.

4.2 Reinitialization Procedure

A. Reinitialization

NOTE
The PROGRAM button must be depressed first, or the chair will begin to move.

(1) Simultaneously depress and hold the PROGRAM, POSITION "1", and POSITION "2" buttons for at least two seconds; then release buttons. See Figure 4-1.

CAUTION
When the following step is performed, the chair will move all of its functions. Make sure chair is clear of all obstructions. Failure to do so could result in damage to chair or surrounding items.

(2) Depress and release the AUTO RETURN button.

(3) Observe. Each actuator assembly will run for approximately 18 seconds to ensure that it reaches its mechanical home position (if the run time is less than 18 seconds, the procedure probably did not work and should be attempted again). The mechanical home position is: BACK UP function all the way up and TILT DOWN function all the way down. When actuator assemblies stop running, the reinitialization procedure is complete.

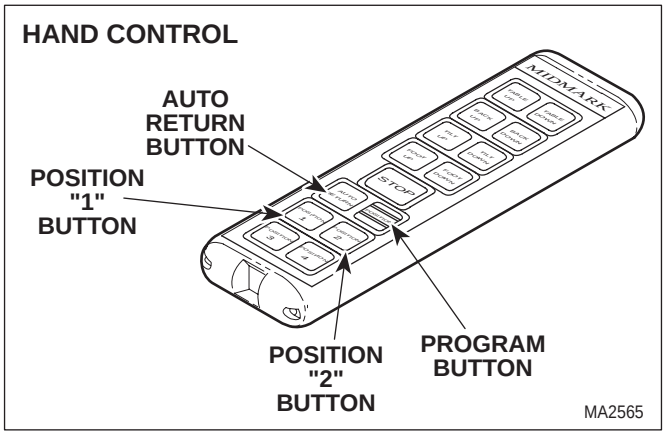

Figure 4-1. Reinitialization Procedure

(4) If first reinitialization procedure fails, unplug all actuator wire harnesses from PC board and run another reinitialization procedure. Then, reconnect wire harnesses.

4.3 Table Top Removal / Installation

A. Removal

(1) Raise BACK UP and TILT UP functions all the way up.

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(2) Unplug power cord from wall outlet.

(3) Unplug power cord wire harness (1, Figure 4-2) from wire harness (2).

(4) Cut cable tie which is securing wires/wire harness to table top.

(5) Remove four nuts (3) and lockwashers (4) from studs (5).

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SECTION IV
MAINTENANCE / SERVICE

DANGER
Table top weighs approximately 140 lbs (63.5 kg) (without upholstery). Use an assistant to help in removing table top. Use proper lifting techniques to prevent back strain. Failure to do so could result in serious personal injury.

(6) With the help of an assistant, remove table top (6) from plate (7).

B. Installation

(1) With the help of an assistant, install table top (6) on plate (7) and secure with four lockwashers (4) and nuts (3).

(2) Connect power cord wire harness (1) to wire harness (2).

(3) Secure wires/wire harness to table top with cable tie.

(4) Plug power cord into wall receptacle.

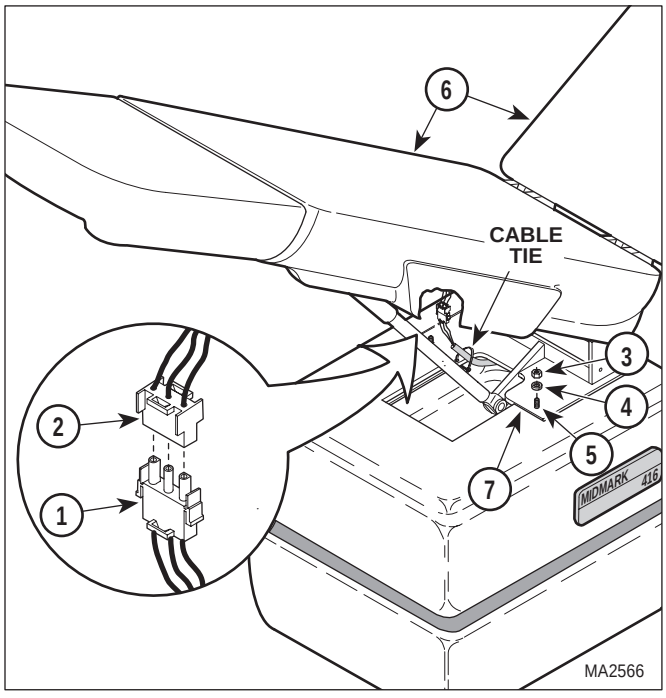

Figure 4-2. Table Top Removal / Installation

4.4 Shrouds Removal / Installation

A. Removal

(1) Remove table top (Refer to para 4.3).

(2) Remove four screws (1, Figure 4-3) and base outer shroud (2) from base subassembly (3).

(3) Remove shims (4), making sure to note number and location of shims for installation.

B. Installation

(1) Place shims (4) in same location on base subassembly (3) in which they were removed from.

NOTE
Make sure the shims are held in place by a screw.

(2) Install base outer shroud (2) on base subassembly (3) and secure with four screws (1).

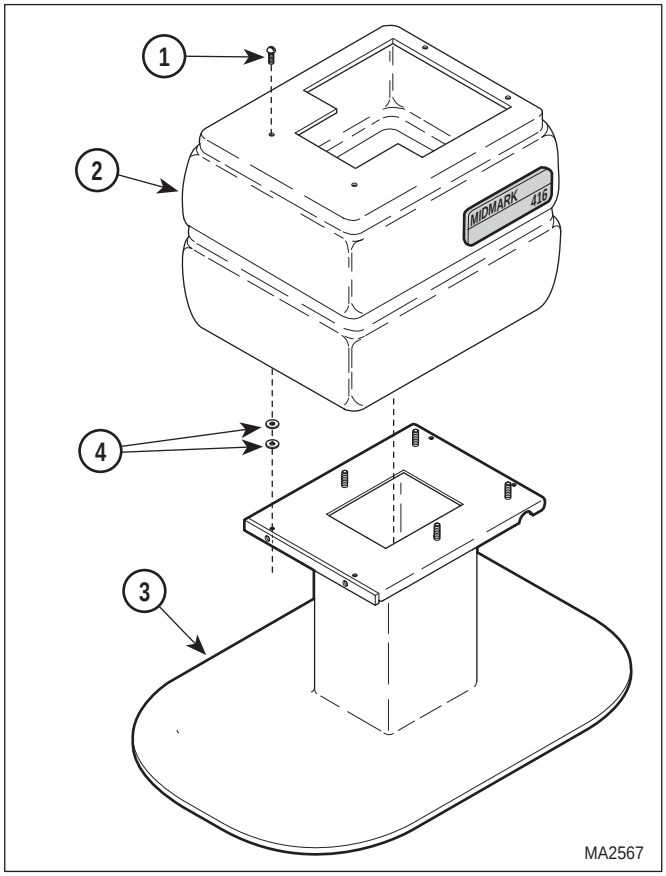

Figure 4-3. Shrouds Removal / Installation

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(3) Install table top (Refer to para 4.3).

4.5 Control Disable Switch Removal / Installation

A. Removal

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(1) Unplug power cord from wall outlet.

NOTE
Control disable switch can be located on either side of the chair. The following procedure shows the switch being removed from the patient's left side of the chair.

(2) Remove four screws (1, Figure 4-4) and partially separate control cover (2) from plastic seat section (3).

(3) Disconnect two wires (4) from control disable switch (5).

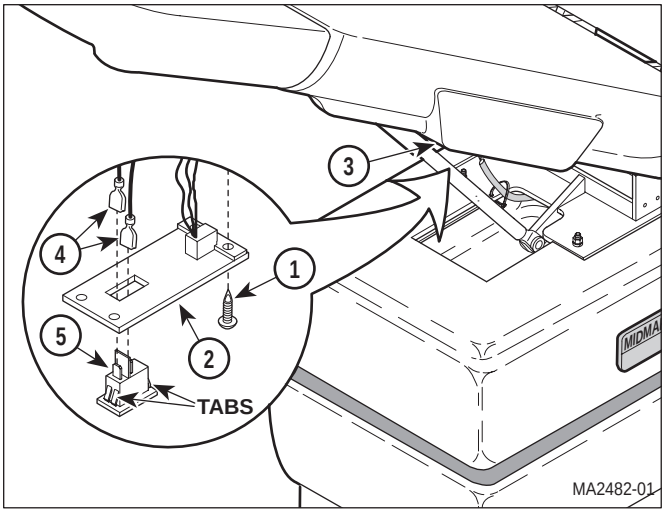

Figure 4-4. Control Disable Switch Removal / Installation

(4) Press on four tabs of control disable switch (5), while simultaneously pulling control disable switch out of control cover (2).

B. Installation

(1) Push control disable switch (5) into control cover (2) until it "pops" into place, making sure terminals "1" and "2" are pointing toward foot end of table.

(2) Connect two wires (4) to control disable switch (5).

(3) Install control cover (2) on plastic seat section (3) and secure with four screws (1).

4.6 Hand Control Plug-In Port Removal / Installation

A. Removal

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(1) Unplug power cord from wall outlet.

(2) Remove four screws (1, Figure 4-5) and partially separate control cover (2) from plastic seat section (3).

(3) Remove clip (4) and hand control port (5) from control cover (2).

(4) Remove six screws (6) and partially separate receptacle cover (7) from plastic seat section (3).

(5) Disconnect connector of hand control port (5) from modular coupler (8).

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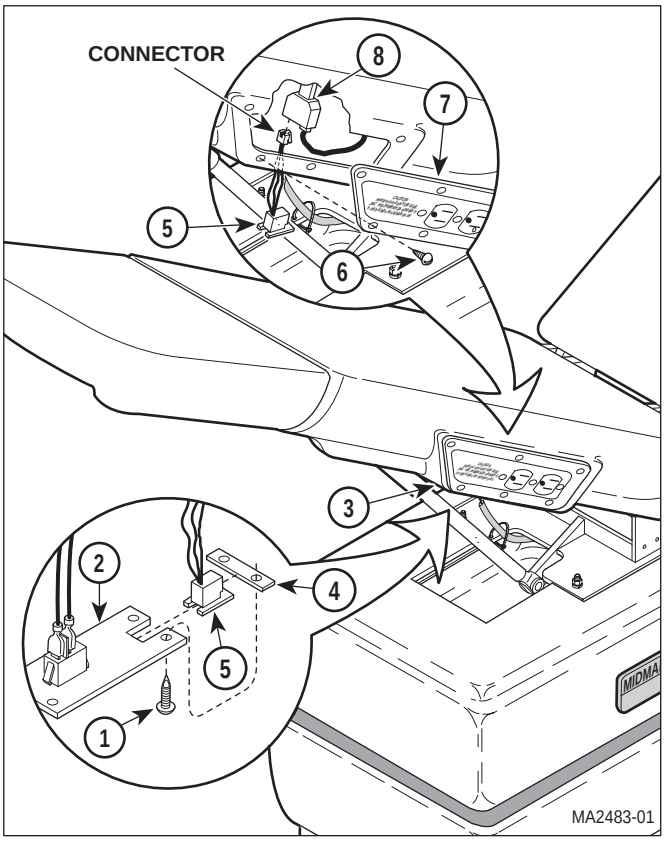

Figure 4-5. Hand Control Plug-In Port Removal / Installation

B. Installation

(1) Connect connector of hand control port (5) to modular coupler (8).

(2) Install receptacle cover (7) on plastic seat section (3) and secure with six screws (6).

(3) Install hand control port (5) on control cover (2) and secure with clip (4).

(4) Install control cover (2) on plastic seat section (3) and secure with four screws (1).

(5) Plug power cord into wall outlet.

4.7 PC Control Board / Program PC Board Removal / Installation

A. Removal

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(1) Unplug power cord from wall outlet.

(2) Remove four screws (1, Figure 4-6) and back cover (2) from plastic back section (3).

(3) Tag and disconnect four wire harnesses (4) from PC control board (5).

(4) Disconnect cord set (6) from PC control board (5).

(5) Remove seven nuts (7) and lockwashers (8) from studs of back weldment (9).

NOTE
The new style PC control board is a single board which contains both the PC control board and the PC program board. Step 7 does not apply to units with the new style board.

(6) Remove PC control board (5) and PC program board (10) as an assembly from studs of back weldment (9).

(7) Disconnect PC program board (10) from PC control board (5).

B. Installation

NOTE
The new style PC control board is a single board which contains both the PC control board and the PC program board. Step 1 does not apply to units with the new style board.

(1) Connect PC program board (10) to PC control board (5).

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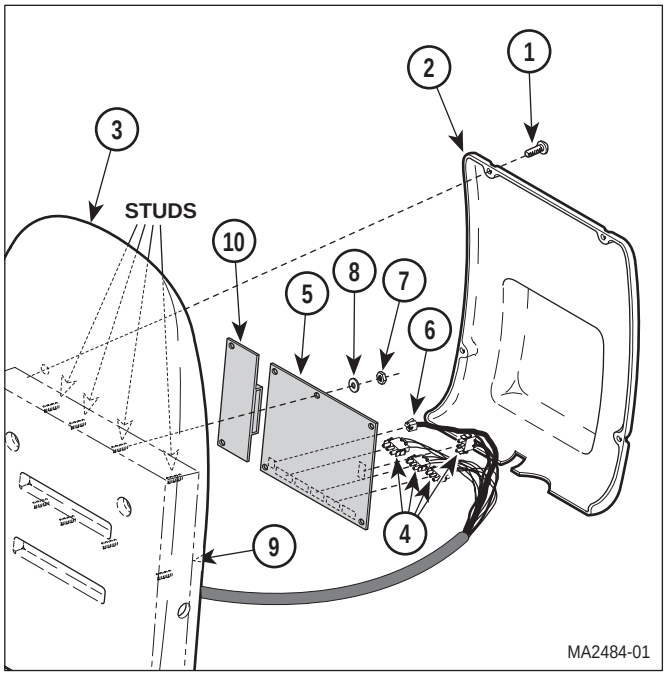

Figure 4-6. PC Control Board / Program PC Board Removal / Installation

(2) Install assembled PC program board (10) and PC control board (5) on studs of back weldment (9) and secure with seven lockwashers (8) and nuts (7).

(3) Connect cord set (6) to PC control board (5).

(4) Connect four wire harnesses (4) to PC control board (5).

(5) Install back cover (2) on plastic back section (3) and secure with four screws (1).

(6) Plug power cord into wall outlet.

4.8 Actuator Motor / Actuator Brake Removal / Installation (Applies To Both Actuator Assemblies)

A. Removal

(1) Remove malfunctioning actuator assembly: Tilt actuator assembly (Refer to para 4.9). Back actuator assembly (Refer to para 4.11).

(2) Remove two nuts (1, Figure 4-7) and actuator motor (2) from actuator mechanism (3).

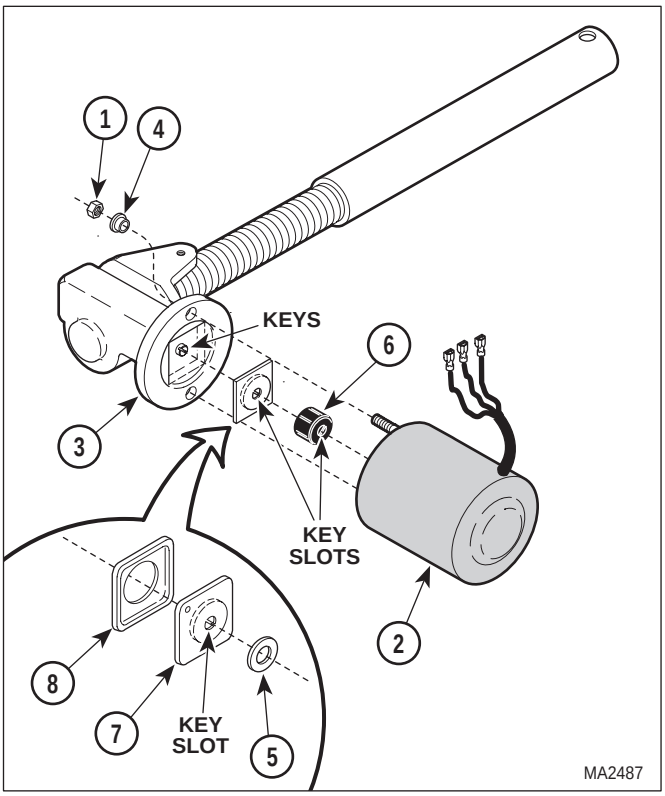

Figure 4-7. Actuator Motor / Actuator Brake Removal / Installation

(3) Remove two shoulder washers (4) from actuator mechanism (3).

(4) Remove spacer (5) and motor coupler (6) from shaft of actuator motor (2).

NOTE
A needle nose pliers should be used to extract the actuator brake from the actuator mechanism. Grasp the raised round plate of the actuator brake with the pliers and pull.

(5) Remove actuator brake (7) and rubber damper (8) from shaft of actuator mechanism (3).

B. Installation

NOTE
The rubber damper must be installed so its flat side faces the inside of the actuator mechanism. The actuator brake must be installed so its flattest side faces outward. The shaft of the actuator mechanism may be turned with a screwdriver to help align the keys of the actuator mechanism shaft with the key slots in actuator brake.

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(1) Install rubber damper (8), actuator brake (7), and spacer (5) in actuator mechanism (3).

(2) Install motor coupler (6) on shaft of actuator motor (2).

(3) Install two shoulder washers (4) in actuator mechanism (3).

(4) Align keys of actuator mechanism (3) shaft with key slots of motor coupler (6) and then install actuator motor (2) on actuator mechanism (3) and secure with two nuts (1).

(5) Install actuator assembly:
Tilt actuator assembly (Refer to para 4.9).
Back actuator assembly (Refer to para 4.11).

(6) Check actuator assembly for proper operation. The actuator assembly should run normally and should not make a grinding noise; this indicates that key slots of motor coupler were not aligned properly with keys of actuator mechanism (the grinding noise also indicates that the motor coupler is being damaged). The actuator assembly should brake properly.

4.9 Tilt Actuator Assembly Removal / Installation

A. Removal

(1) Raise TILT UP function all the way up.

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(2) Unplug power cord from wall outlet.

(3) Cut cable ties securing wires/wire harnesses to tilt actuator assembly (1, Figure 4-8).

(4) Tag and disconnect three tilt actuator wires (2) from three wires (3).

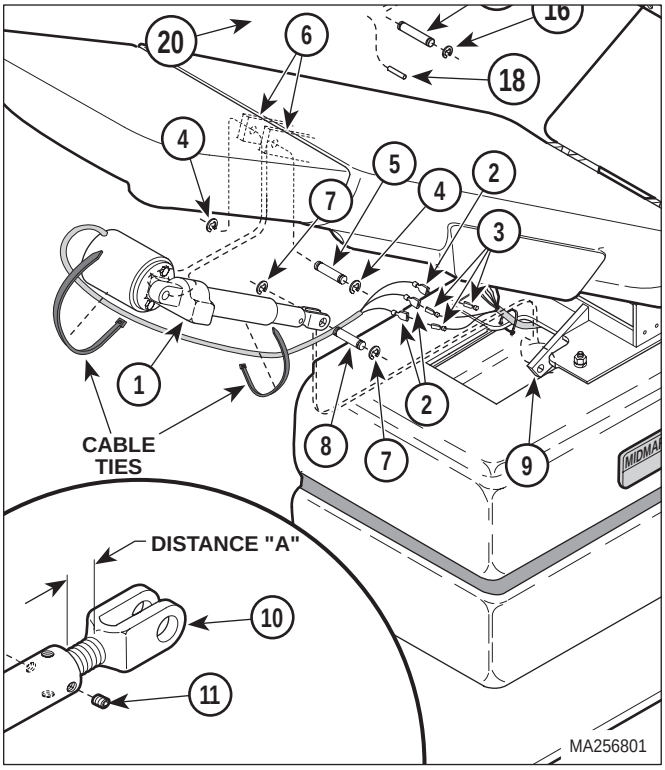

Figure 4-8. Tilt Actuator Assembly Removal / Installation

NOTE
Clevis pin can only be removed in one direction as shown in illustration.

(5) While supporting foot end of table top, remove two e-rings (4), clevis pin (5), and motor end of tilt actuator assembly (1) from seat weldment bracket (6).

(6) While supporting foot end of table top, remove two e-rings (7), clevis pin (8), and tilt actuator assembly (1) from bracket (9).

(7) If tilt actuator assembly (1) is being replaced, measure and record Distance "A" on old actuator.

B. Installation

(1) Screw or unscrew clevis (10) on new tilt actuator assembly (1) until Distance A is set.

(2) Secure clevis (10) in position by tightening two setscrews (11).

(3) While supporting foot end of table top, install tilt actuator assembly (1) on bracket (9) and secure with clevis pin (8) and two e-rings (7).

(4) While supporting foot end of table top, install motor end of tilt actuator assembly (1) on seat weldment bracket (6) and secure with clevis pin (5) and two e-rings (4).

(5) Connect three tilt actuator wires (2) to three wires (3).

(6) Secure wires/wire harnesses to tilt actuator assembly (1) with cable ties.

(7) Plug power cord into wall outlet.

NOTE
The following step is necessary. Otherwise, the PC control board's home position will not match the mechanical home position of the base actuator assembly.

(8) Run the AUTO RETURN function.

4.10 Tilt Capacitor Removal / Installation

A. Removal

(1) If possible, raise TILT UP function all the way up.

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(2) Unplug power cord from wall outlet.

(3) Using a screwdriver, pry tab of mounting bracket (1, Figure 4-9) outward and separate tilt capacitor (2) from mounting bracket.

(4) Remove capacitor cap (3) from tilt capacitor (2).

DANGER
The capacitor contains stored electricity. Never touch terminals of capacitor, even if power has been disconnected. Always discharge capacitor before touching capacitor terminals or wires. Failure to comply with these instructions could result in serious personal injury or death.

(5) Discharge tilt capacitor (2).

(6) Disconnect two wires (4) from terminals of tilt capacitor (2) and remove tilt capacitor.

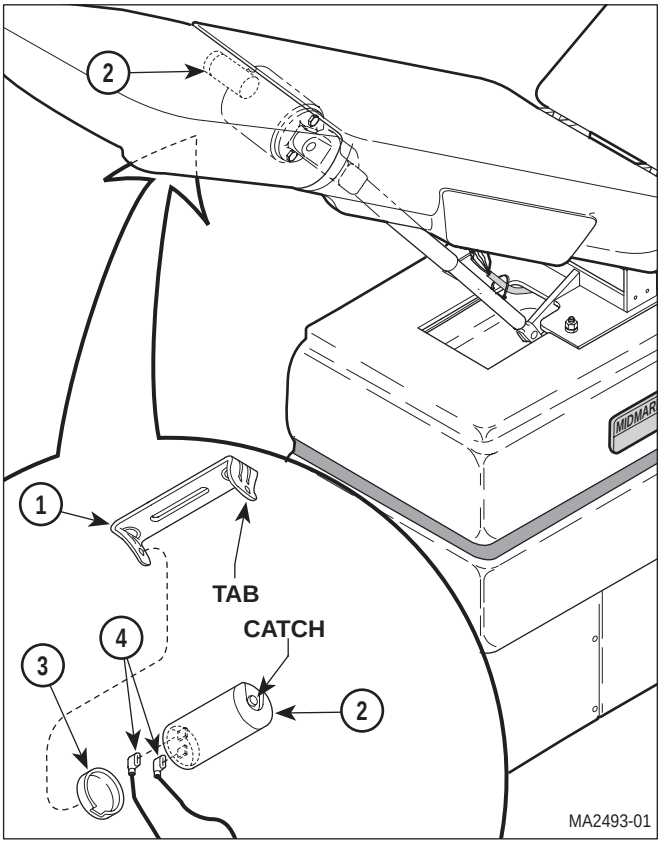

Figure 4-9. Tilt Capacitor Removal / Installation

B. Installation

(1) Connect one wire (4) to each terminal group of tilt capacitor (2).

(2) Install capacitor cap (3) on tilt capacitor (2).

(3) Position the bottom of tilt capacitor (2) on mounting bracket (1) and then push the top of the capacitor inward. Using a screwdriver, force the tab of the mounting bracket (1) down over the catch of the capacitor cap (3). Make sure tilt capacitor (2) is held firmly in place.

(4) Plug power cord into wall outlet.

4.11 Back Actuator Assembly Removal / Installation

A. Removal

(1) Raise TILT UP function all the way up.

(2) If possible, raise BACK UP function all the way up.

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(3) Unplug power cord from wall outlet.

(4) Cut cable tie securing wires to motor of back actuator assembly (1, Figure 4-10).

(5) Tag and disconnect three back actuator wires (2) from three wires (3).

DANGER
Support the back section during the next two steps. Failure to support back section could result in injury to technician.

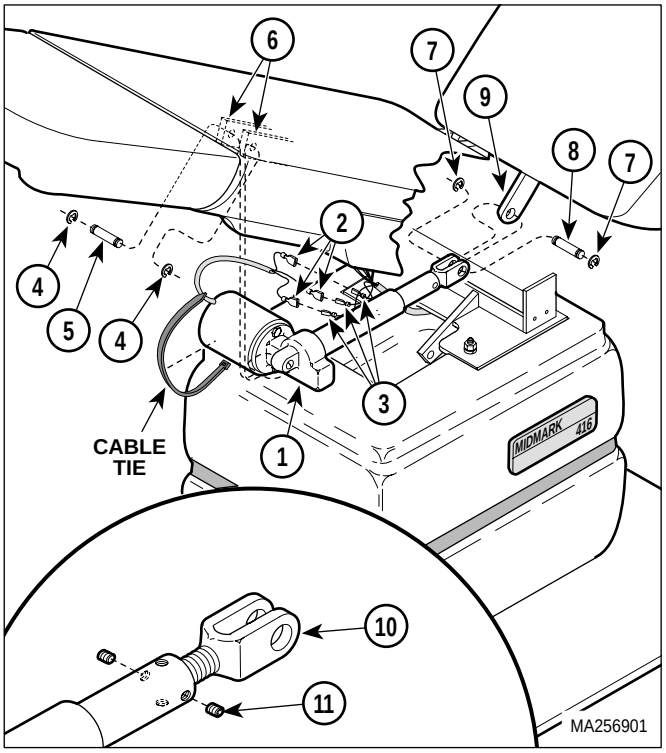

Figure 4-10. Back Actuator Assembly Removal / Installation

CAUTION
The back section of the table top must be supported during the next two steps. If possible, get an assistant to assist in supporting the back section. Otherwise, use another method to support back section. Failure to do so could result in damage to chair.

(6) While supporting back section of table top, remove two e-rings (4), clevis pin (5), and back actuator assembly (1) from seat weldment bracket (6).

NOTE
Clevis pin can only be removed in one direction as shown in illustration.

(7) While supporting back section of table top, remove two e-rings (7), clevis pin (8), and back actuator assembly (1) from back weldment bracket (9).

B. Installation

(1) Screw clevis (10) onto new back actuator assembly (1) as far as possible (until threads run out).

(2) Secure clevis (10) in position by tightening two setscrews (11).

(3) While supporting back section of table top, install back actuator assembly (1) on back weldment bracket (9) and secure with clevis pin (8) and two e-rings (7).

(4) While supporting back section of table top, install back actuator assembly (1) on seat weldment bracket (6) and secure with clevis pin (5) and two e-rings (4).

(5) Connect three back actuator wires (2) to three wires (3).

(6) Secure wires to motor of back actuator assembly (1) with a cable tie.

(7) Plug power cord into wall receptacle.

NOTE
The following step is necessary. Otherwise, the PC control board's home position will not match the mechanical home position of the base actuator assembly.

(8) Run the AUTO RETURN function.

4.12 Back Capacitor Removal / Installation

(1) If possible, raise TILT UP function all the way up.

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(2) Unplug power cord from wall outlet.

(3) Using a screwdriver, pry tab of mounting bracket (1, Figure 4-11) outward and separate back capacitor (2) from mounting bracket.

(4) Remove capacitor cap (3) from back capacitor (2).

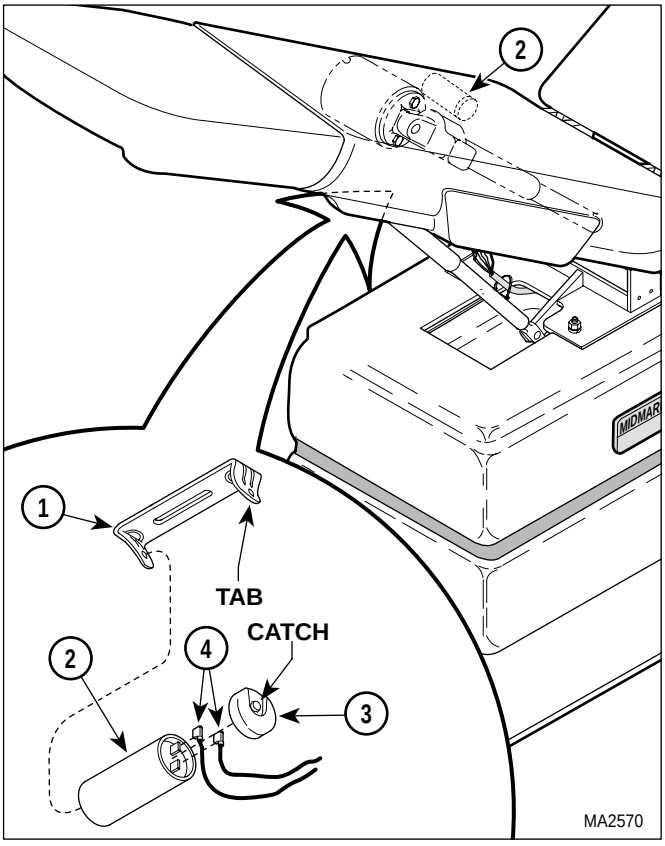

Figure 4-11. Back Capacitor Removal / Installation

DANGER
The capacitor contains stored electricity. Never touch terminals of capacitor, even if power has been disconnected. Always discharge capacitor before touching capacitor terminals or wires. Failure to comply with these instructions could result in serious personal injury or death.

(5) Discharge back capacitor (2).

(6) Disconnect two wires (4) from terminals of back capacitor (2) and remove back capacitor.

B. Installation

(1) Connect one wire (4) to each terminal group of back capacitor (2).

(2) Install capacitor cap (3) on back capacitor (2).

(3) Position the bottom of back capacitor (2) on mounting bracket (1) and then push the top of the capacitor inward. Using a screwdriver, force the tab of the mounting bracket (1) down over the catch of the capacitor cap (3). Make sure back capacitor (2) is held firmly in place.

(4) Plug power cord into wall outlet.

4.13 Arm Rest Adjustment

A. Adjustment

(1) Raise BACK UP function all the way up.

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(2) Unplug power cord from wall outlet.

(3) Remove four screws (1, Figure 4-12) and back cover (2) from plastic back section (3).

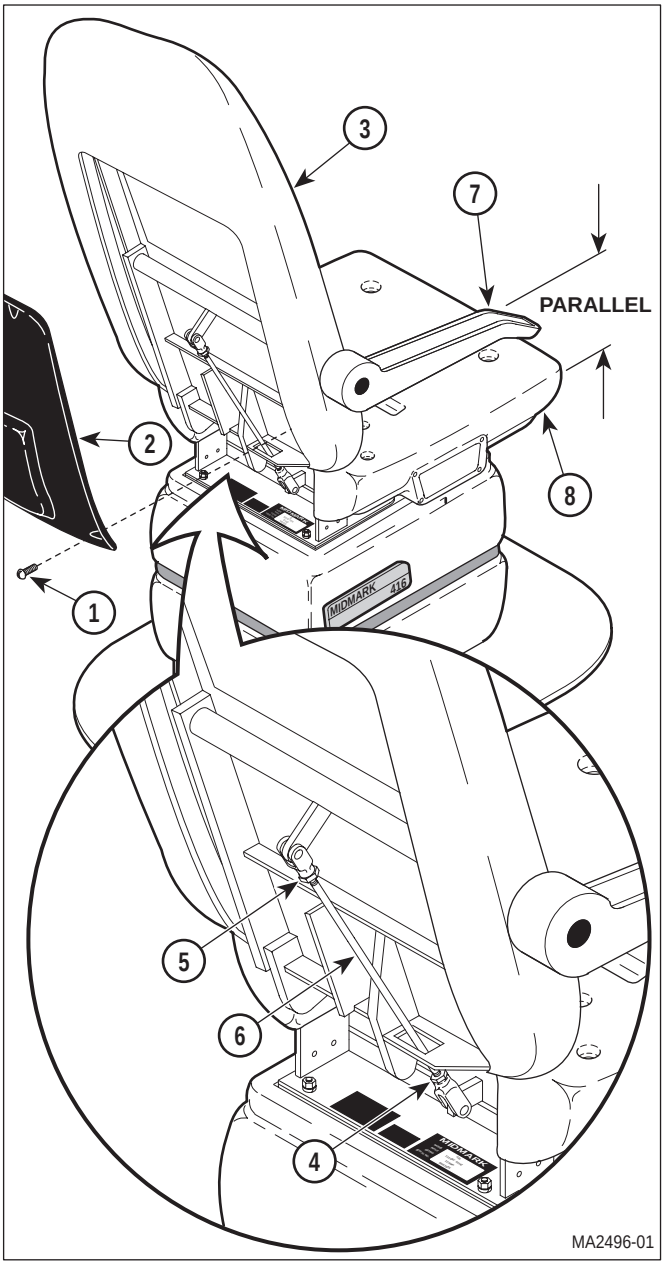

Figure 4-12. Arm Rest Adjustment

NOTE
Units with Serial Numbers BN-1000 Thru BN-1636 have both locknuts (4 and 5). Units after BP-1637 have only locknut (5).

(4) Loosen locknuts (4 and 5) ***or*** locknut (5).

CAUTION
Make sure BACK UP function is all the way up when performing step 5, or adjustment will not be correct.

(5) Rotate arm rod (6) until flat underside of arm casting (7) is parallel with plastic seat section (8).

NOTE
Units with Serial Numbers BN-1000 Thru BN-1636 have both locknuts (4 and 5). Units after BP-1637 have only locknut (5).

(6) Tighten locknut (5) ***or*** two locknuts (4 and 5).

(7) Install back cover (2) on plastic back section (3) and secure with four screws (1).

(8) Plug power cord into wall receptacle.

4.14 Foot Extension Brake Lever Adjustment

A. Adjustment

(1) Loosen jam nut (1, Figure 4-13).

(2) Adjust carriage bolt (2) until there is a 1/16 - 1/8 in (1.6 - 3.2 mm) gap between brake lever (3) and plastic foot section (4).

(3) Tighten jam nut (1).

4.15 Hand Control Panel Or Interface Board Removal / Installation

A. Removal

(1) Disconnect coil cord (1, Figure 4-14) from hand control.

(2) Remove two screws (2) and top end cap (3) from hand control tube (4).

(3) Remove locating plate (5) from hand control tube (4).

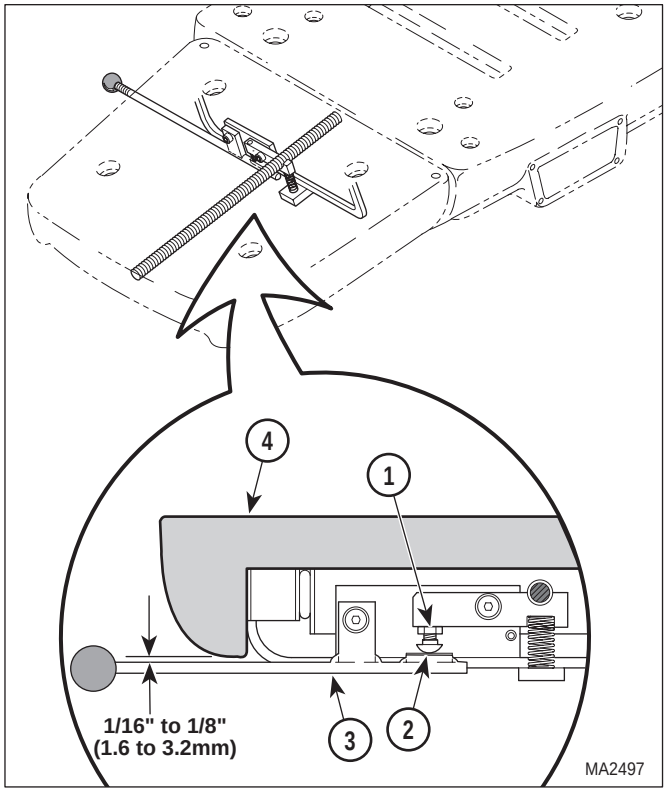

Figure 4-13. Foot Extension Brake Lever Adjustment

CAUTION
Do not pull on ribbon connectors with excessive force or damage to hand control panel or interface board could result.

(4) Remove hand control panel (6) and interface board (7) as an assembly from hand control tube (4).

(5) Disconnect ribbon connectors of hand control panel (6) from connector of interface board (7).

B. Installation

(1) Connect ribbon connectors of hand control panel (6) to connector of interface board (7).

(2) Make sure fishpaper (8) is in the bottom of the hand control tube (4).

(3) Simultaneously, slide hand control panel (6) into Slot A and interface board (7) into Slot B of hand control tube (4).

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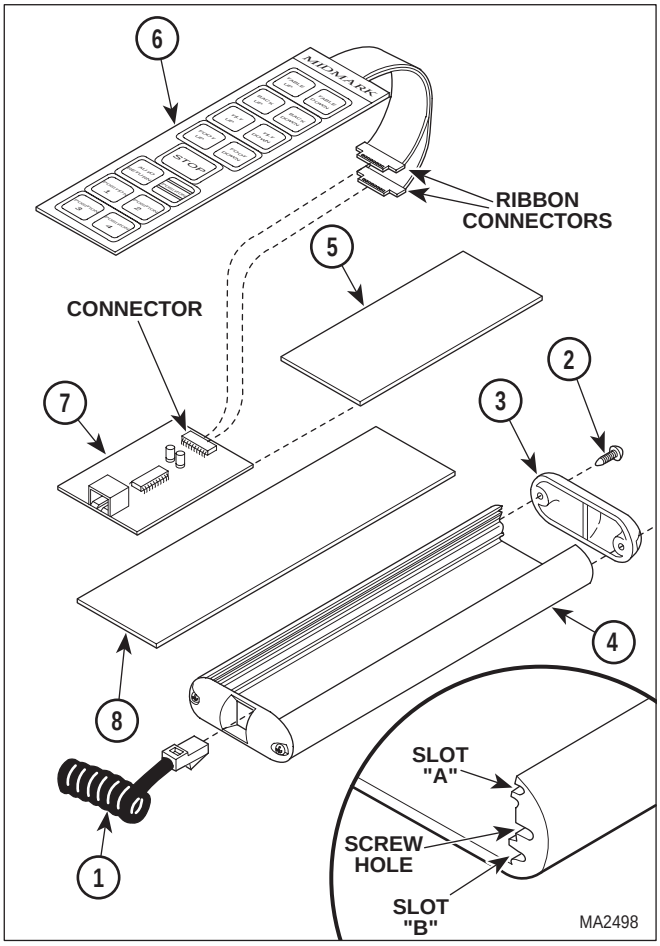

Figure 4-14. Hand Control Panel / Interface Board Removal / Installation

(4) Install locating plate (5) into Slot B of hand control tube (4).

(5) Install top end cap (3) on hand control tube (4) and secure with two screws (2).

(6) Connect coil cord (1) to hand control.

4.16 Plastic Foot Section Removal / Installation

A. Removal

(1) Remove upholstered foot section (1, Figure 4-15) from plastic foot section (2).

(2) Remove four nuts (3), washers (4), and plastic foot section (2) from foot section weldment (5).

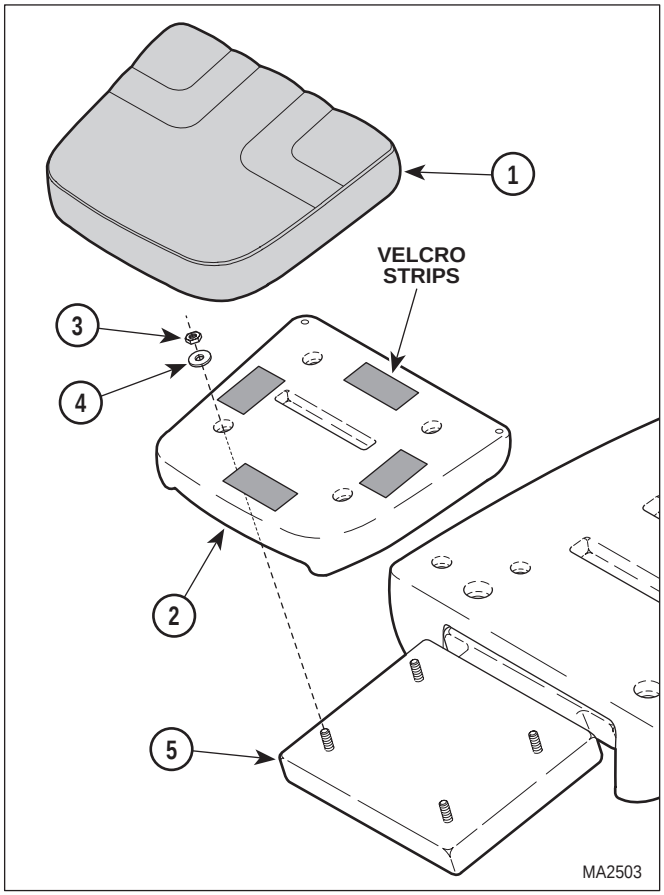

Figure 4-15. Plastic Foot Section Removal / Installation

B. Installation

(1) Install plastic foot section (2) on foot section weldment (5) and secure with four washers (4) and nuts (3). Tighten nuts until firm; then tighten an additional 1/3 turn.

(2) Making sure velcro strips are aligned, install upholstered foot section (1) on plastic foot section (2).

4.17 Plastic Back Section Removal / Installation

A. Removal

(1) Raise BACK UP function all the way up.

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(2) Unplug power cord from wall receptacle.

(3) Remove upholstered back section (1, Figure 4-16) from plastic back section (2).

(4) Remove four screws (3) and back cover (4) from plastic back section (2).

(5) While supporting arm castings (5), remove cotter pin (6), clevis pin (7), and disconnect clevis (8) from arm tube weldment (9). Lower arm castings.

(6) Rotate arm tube weldment (9) downward as far as it will go, so a punch can be inserted thru access hole in arm tube weldment.

(7) Raise or lower arm casting (5) slightly, until punch is aligned with groove pin (10); then drive groove pin out of arm tube weldment (9).

(8) Repeat step 7 for other arm casting (5).

(9) Remove two arm castings (5), arm tube weldment (9), and two flanged bearings (11).

(10) Remove four nuts (12), washers (13), and plastic back section (2) from back weldment (14).

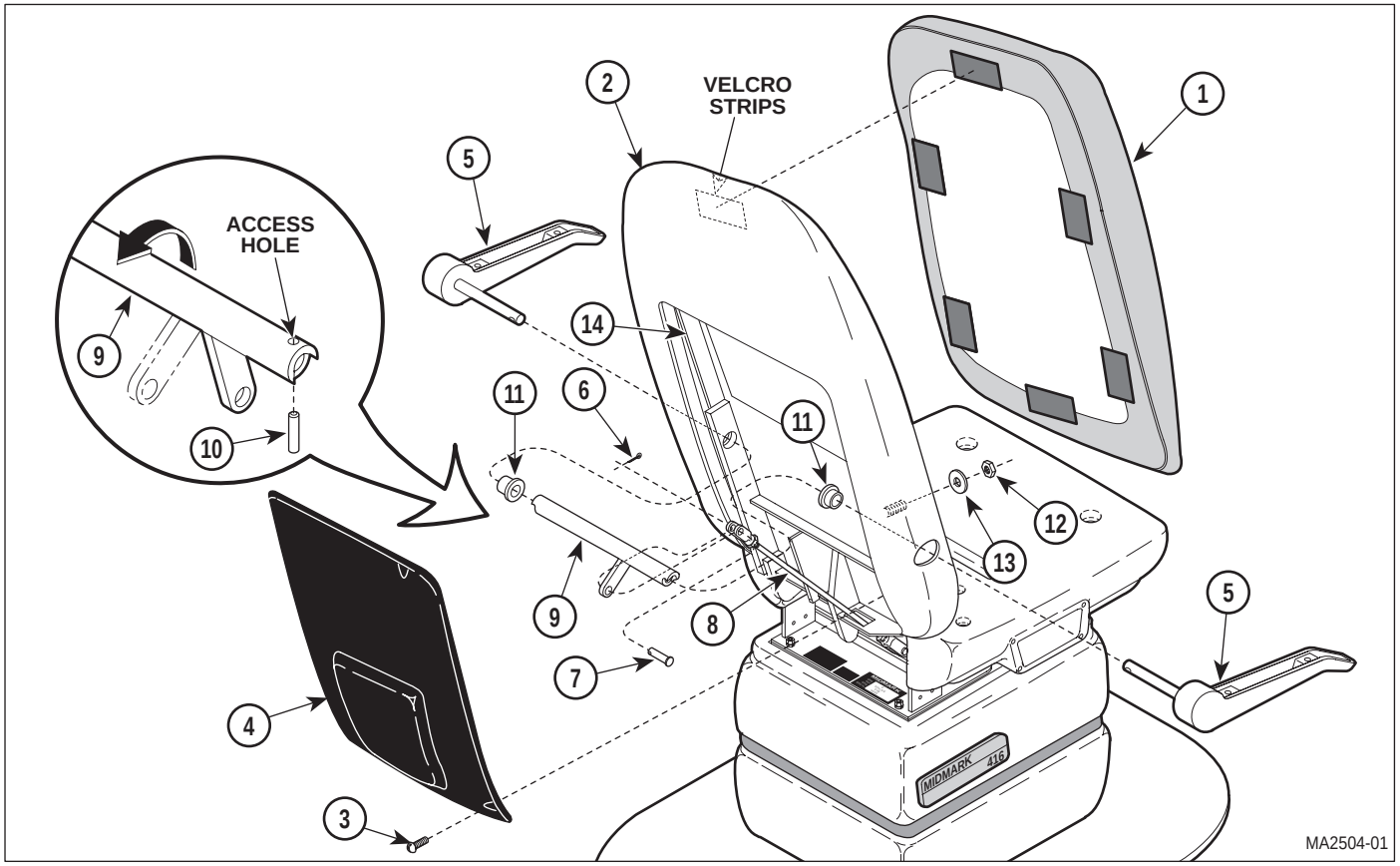

Figure 4-16. Plastic Back Section Removal / Installation

B. Installation

(1) Install plastic back section (2) on back weldment (14) and secure with four washers (13), and four nuts (12). Tighten nuts until firm; then tighten an additional 1/3 turn.

(2) Install one flanged bearing (11) in each side of back weldment (14).

(3) Install arm tube weldment (9) and arm castings (5) on back weldment (14).

(4) Install one groove pin (10) in each end of arm tube weldment (9), making sure knurled end of groove pin is inserted into arm tube weldment first.

(5) Connect clevis (8) to arm tube weldment (9) with clevis pin (7) and cotter pin (6). Bend end of cotter pin over.

(6) Adjust arm castings (5) height if necessary (Refer to para 4.13).

(7) Install back cover (4) on plastic back section (2) and secure with four screws (3).

(8) Making sure velcro strips are aligned, install upholstered back section (1) on plastic back section (2).

(9) Plug power cord into wall receptacle.

4.18 Plastic Seat Section Removal / Installation

A. Removal

DANGER
Always unplug the power cord from the wall outlet before removing any of the chair's shrouds/covers or making any repairs to prevent the possibility of electrical shock. Failure to comply with these instructions could result in severe personal injury or death.

(1) Unplug power cord from wall receptacle.

(2) Remove a hand control plug-in port from each side of chair (Refer to para 4.6).

(3) Remove control disable switch (Refer to para 4.5).

(4) Remove upholstered seat section (1, Figure 4-17) from plastic seat section (2).

NOTE
The left side of the chair has seven wires to disconnect; the right side of the chair has six wires to disconnect.

(5) Loosen terminal screws of electrical receptacles (3); then tag and disconnect six/seven wires (4) from each electrical receptacle. Remove electrical receptacles.

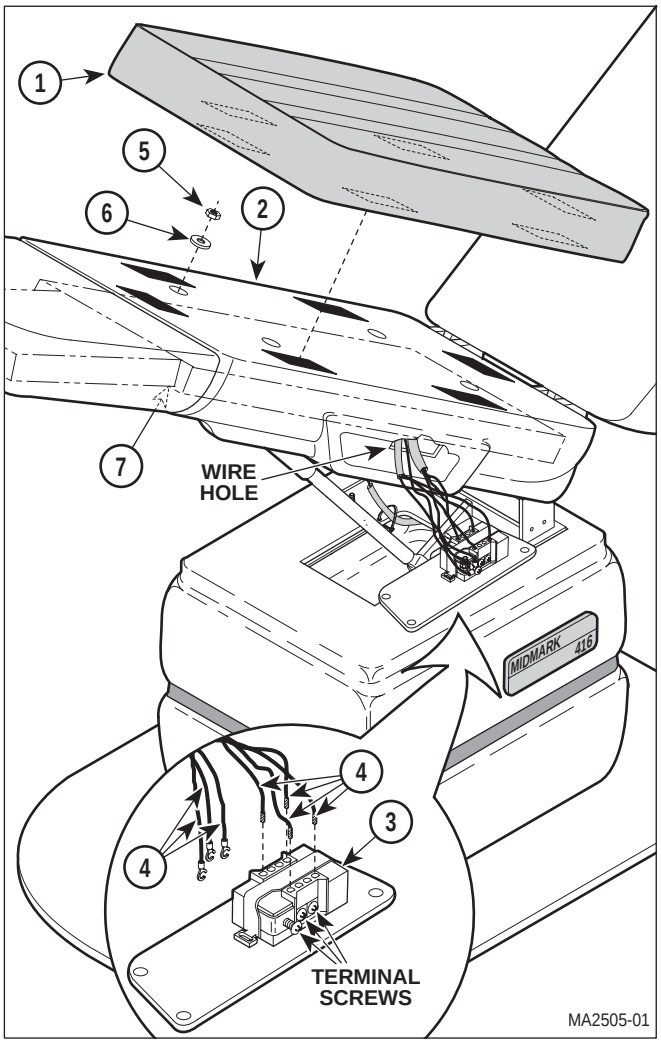

Figure 4-17. Plastic Seat Section Removal / Installation

(6) Pull wires thru wire holes on each side of plastic seat section (2) and into center of chair.

(7) Remove four nuts (5), washers (6), and plastic seat section (2) from seat weldment (7).

B. Installation

(1) Install plastic seat section (2) on seat weldment (7) and secure with four washers (6) and nuts (5). Tighten nuts until firm; then tighten an additional 1/3 turn.

(2) Feed wires thru wire holes on each side of plastic seat section (2).

NOTE
The left side of the chair has seven wires to connect; the right side of the chair has six wires to connect.

(3) Connect six/seven wires (4) to terminals of electrical receptacles (3) and secure by tightening terminal screws.

(4) Making sure velcro strips are aligned, install upholstered foot section (1) on plastic foot section (2).

(5) Install control disable switch (Refer to para 4.5).

(6) Install hand control plug-in port on each side of chair (Refer to para 4.6).

(7) Plug power cord into wall receptacle.

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Return To Table Of Contents

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SECTION V
SCHEMATICS AND DIAGRAMS

5.1 Electrical Schematics / Wiring Diagrams

Figures 5-1 and 5-2 illustrate the logic/current flow and wiring connections between the electrical components in the chair. Record serial number of table being worked on in order to determine which electrical schematic or wiring diagram to use.

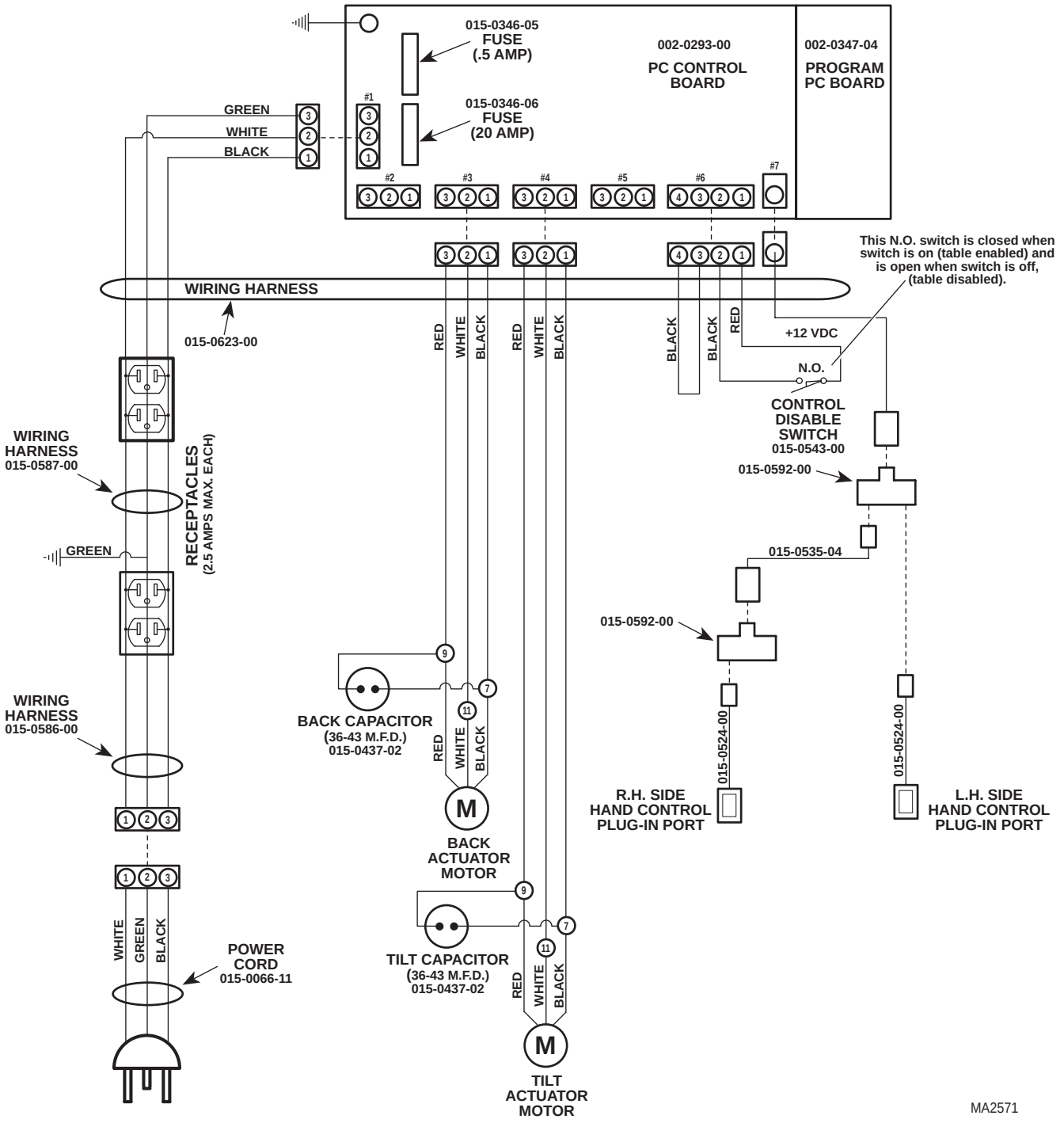

Figure 5-1. Electrical Schematic / Wiring Diagram - Units With Serial Numbers BN-1000 Thru BN-1826

SECTION V
SCHEMATICS AND DIAGRAMS

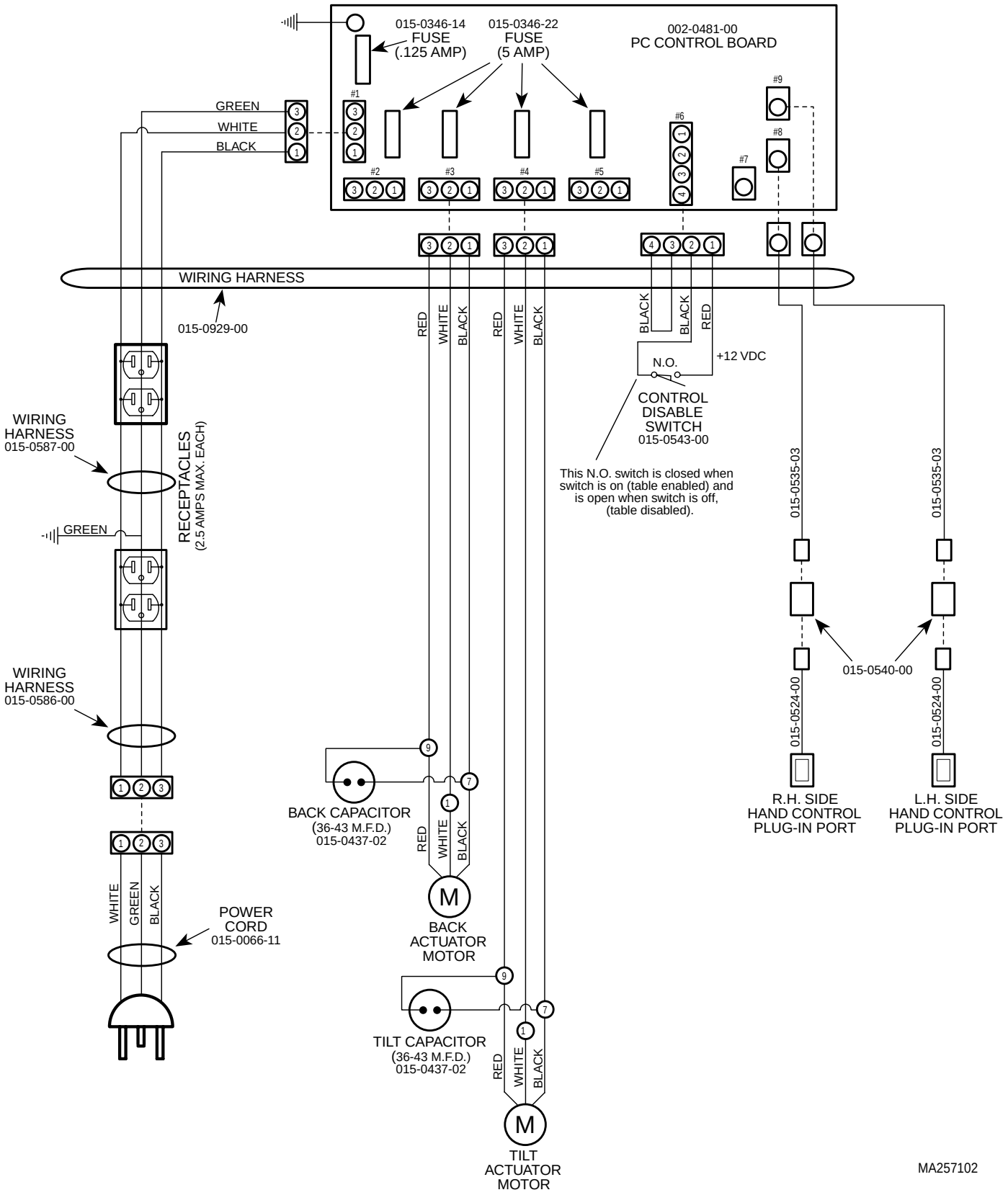

Figure 5-2. Electrical Schematic / Wiring Diagram - Units With Serial Numbers BN-1827 Thru BN3403

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SECTION V
SCHEMATICS AND DIAGRAMS

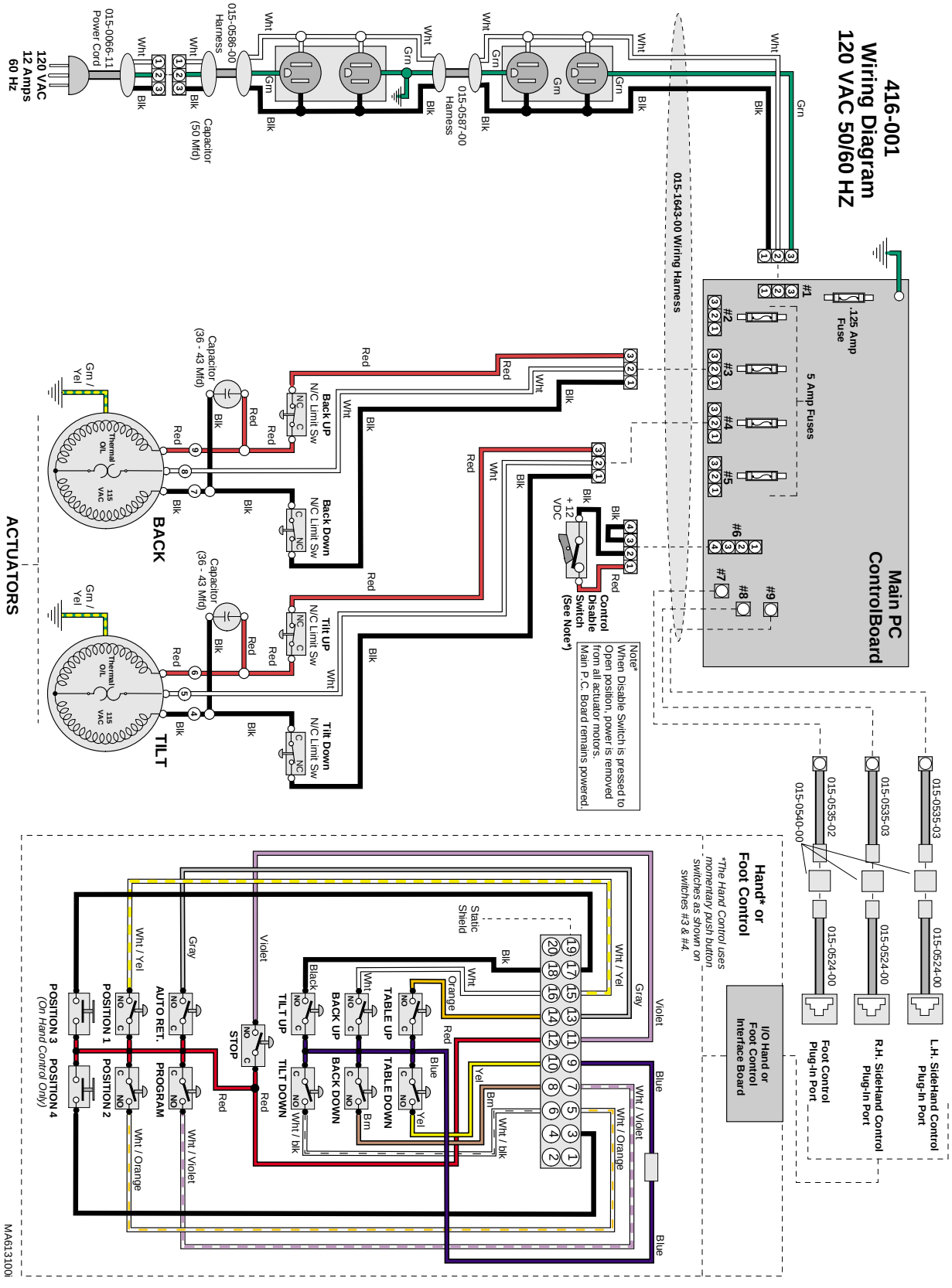

Figure 5-3. Electrical Schematic / Wiring Diagram - Units With Serial Numbers BN-3404 Thru Present

5.2 Audible Signal Guide Chart

Table 5-1 lists all of the audible signals that can be emitted by the chair and the purpose/meaning for each audible signal. Refer to the Theory of Operation section (para 1.3B) to learn how to enable/disable the audible sounds.

Table 5-1. Audible Signal Guide Chart

Audible Signal	Purpose of Audible Signal
Short single beep	When the operator is initiating a reinitialization of the PC control board using the hand control, a short single beep informs the operator that the three buttons have been depressed for the required time.
	When the operator initiates an AUTO RETURN, a short single beep informs the operator that the chair's "home" position has been successfully reached.
	When the operator selects one of the programmed positions, a short single beep informs the operator that the programmed position has been successfully reached.
Slow beep	When the operator presses and holds the PROGRAM button for one second, a slow beep, lasting five seconds, informs the operator that the PROGRAM mode is enabled. If one of the program POSITION buttons are pressed within 5 seconds, the chair's present position will be stored in memory.
Fast chirping sound	When the operator presses one of the programmed position buttons, but the PC control board determines that the programmed position data is invalid or that no position has been programmed for that particular program button, a fast chirping sound informs the operator that the programmed position data is invalid or has not been programmed and the function will not be performed.
Slow chirping sound	When the operator selects a single function or a programmed position function and a motor is detected to be drawing excessive current for more than 0.5 seconds, a slow chirping sound informs the operator of the current over-draw condition.
	When the operator selects a single function or a programmed position function and the function is run all the way to its end of travel (screw fully extended), a slow chirping sound informs the operator that the actuator motor's end of travel has been reached.
Intermittent beep (One second on, four seconds off)	Informs the operator / maintenance technician that the voltage levels (+5 VDC and +12 VDC) of the PC control board are below limits.

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SECTION VI
PARTS LIST

6.1 Introduction

The illustrated parts list provides information for identifying and ordering the parts necessary to maintain the unit in peak operating condition. Refer to paragraph 1.5 for parts ordering information.

The parts list also illustrates disassembly and assembly relationships of parts.

6.2 Description of Columns

The *Item* column of the parts list gives a component its own unique number. The same number is given to the component in the parts illustration. This allows a part number of a component to be found if the technician can visually spot the part on the illustration. The technician simply finds the component in question on the illustration and notes the item number of that component. Then, he finds that item number in the parts list. The row corresponding to the item number gives the technician the part number, a description of the component, and quantity of parts per subassembly. Also, if a part number is known, the location of that component can be determined by looking for the item number of the component on the illustration.

The *Part No.* column lists the MIDMARK part number for that component.

The *Description* column provides a physical description of the component.

The *Qty.* column lists the number of units of a particular component that is required for the subassembly. The letters “AR” denote “as required” when quantities of a particular component cannot be determined, such as: adhesive.

Bullets { • } in the *Part No.* column and the *Description* column show the indenture level of a component. If a component does not have a bullet, it is a main component of that illustration. If a component has a bullet, it is a subcomponent of the next component listed higher in the parts list than itself that does not have a bullet. Likewise, if a component has two bullets, it is a subcomponent of the next component listed higher in the parts list than itself that has only one bullet.

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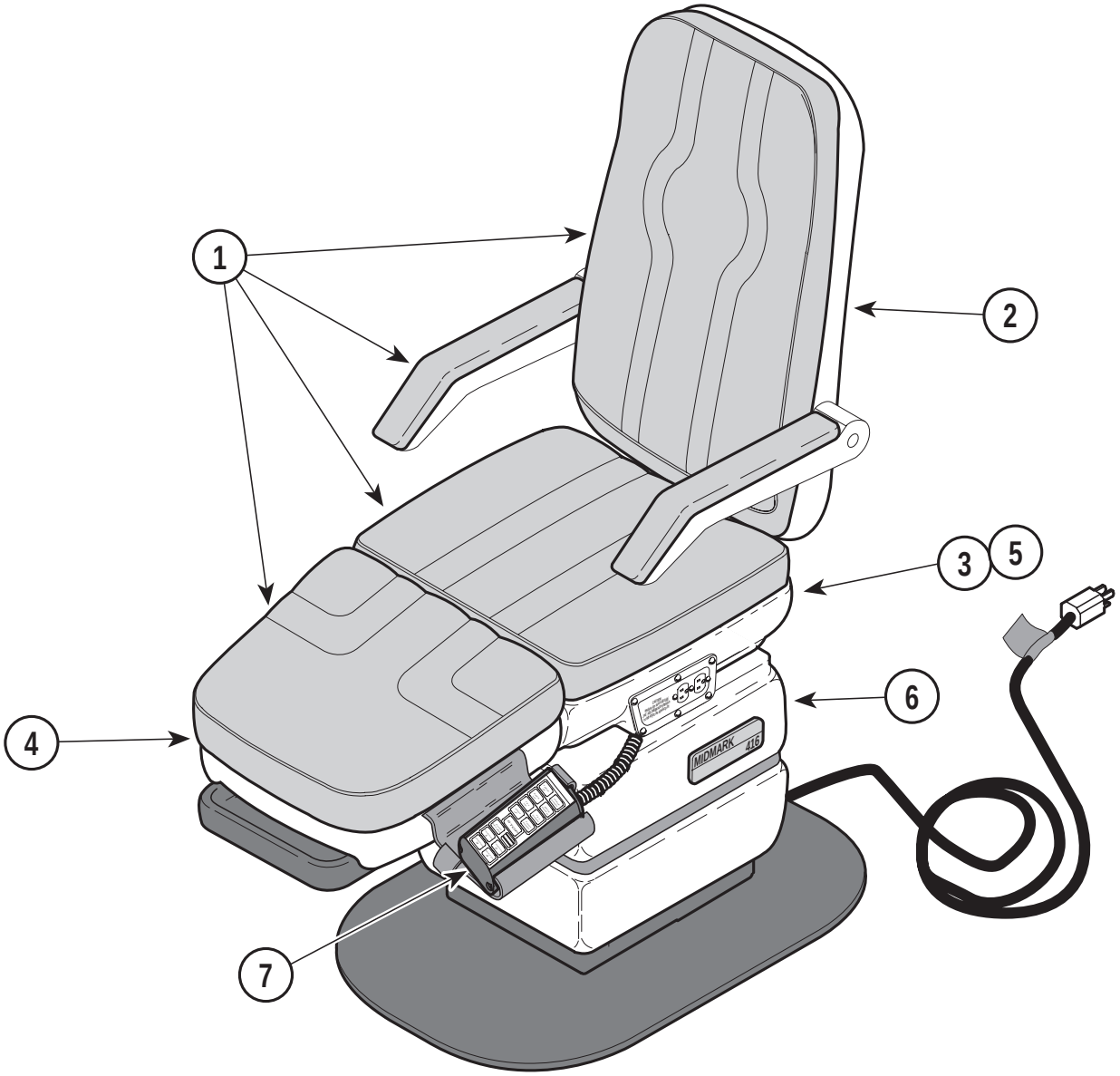
Pictorial Index



MA243800

Used on units with Serial Number BN-1000 thru Present

Item	Part No.	Description	Qty.
	416-001	416 Power Podiatry Exam Chair	6-2
1	•	• Upholstery Set (Standard) {Prior to May, 1989}	6-3
	•	• Upholstery Set (Standard) {After May, 1989}	6-3.1
	•	• Upholstery Set (Soft Touch) {After May, 1989}	6-3.2
2	•	• Back Section Components {BN-1000 thru BN-1349}	6-4
	•	• Back Section Components {BN-1350 thru BN-1636}	6-4.1
	•	• Back Section Components {BN-1637 thru Present}	6-4.2
3	•	• Seat Section Components	6-5
	• •	• • Actuator Assembly (Domestic)	6-6
4	•	• Foot Section Components	6-7
5	•	• Upper Chair Electrical Components {BN-1000 thru BN-1826}	6-8
	•	• Upper Chair Electrical Components {BN-1827 thru Present}	6-8.1
6	•	• Fixed Base Assembly	6-9
7	•	• Hand Control Assembly	6-10
		OPTIONAL ACCESSORIES	
		Refer to MEDICAL ACCESSORY BOOK {004-0096-00}	
8	9A94001	Vision Block Assembly	9A94
9	9A95001	Instrument Tray Assembly {Prior to June, 1990}	9A95
10	9A96001	Utility Tray Assembly	9A96
11	9A135001	Stainless Steel Debris Tray Assy.	9A135
12	9A143001	Instrument Tray Assembly {After June, 1990}	9A143

Always Specify Model & Serial Number

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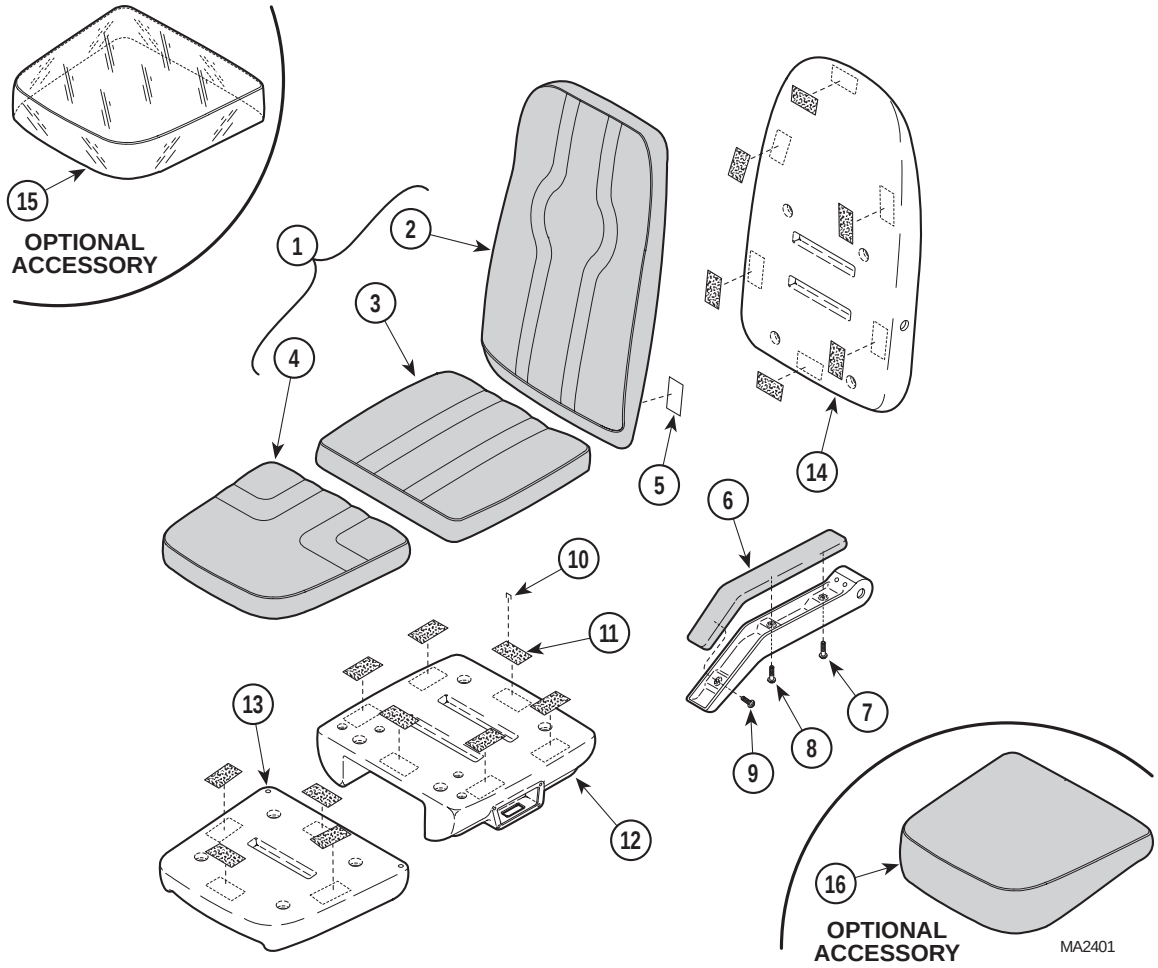
Upholstery Set (Standard)



Used on units built prior to May, 1989

Item	Part No.	Description	Qty.
1	002-0261-XX	Upholstery Set (Includes Items 2 thru 6) { * Specify Color}	1
2	• 028-0208-00	• Back Section { * Specify Code}	1
3	• 028-0209-00	• Seat Section { * Specify Code}	1
4	• 028-0210-00	• Foot Section { * Specify Code}	1
5	• 061-0041-00	• Law Label	1
6	• 028-0207-00	• Arm Section { * Specify Code}	2
7	042-0059-03	Joint Connecting Bolt	2
8	042-0059-05	Joint Connecting Bolt	2
9	042-0059-01	Joint Connecting Bolt	2
10	042-0040-00	Staple (3/8")	96
11	053-0328-08	Dual Velcro Lock	16
12		Plastic Seat Section (Refer to "Seat Section Components" Elsewhere)	Ref
13		Plastic Foot Section (Refer to "Foot Section Components" Elsewhere)	Ref
14		Plastic Back Section (Refer to "Back Section Components" Elsewhere)	Ref
15	9A100001	Foot Section Cover (Optional)	1
16	9A1360XX	Surgery Foot Section (Optional) { * Specify Color}	1

{ * } The following are the upholstery colors used on this unit.

Part No.		
XXX-XXXX-04	(No Longer Avail.)	Black
XXX-XXXX-16	(No Longer Avail.)	Deep Clay
XXX-XXXX-17	(No Longer Avail.)	Plum
XXX-XXXX-19	(Code 319)	Truffle
XXX-XXXX-22	(No Longer Avail.)	Jade
XXX-XXXX-41	(Code 341)	Colonial Blue
XXX-XXXX-42	(Code 342)	Blush
XXX-XXXX-59	(Code 359)	Slate Grey
XXX-XXXX-80	(Code 380)	Monoco
XXX-XXXX-81	(Code 381)	Wedgewood
XXX-XXXX-82	(Code 382)	Royal Carriage
XXX-XXXX-83	(Code 383)	Monet
XXX-XXXX-84	(Code 384)	Soft Pearl
XXX-XXXX-85	(Code 385)	English Gardens
XXX-XXXX-86	(Code 386)	Waterford
XXX-XXXX-87	(Code 387)	Cabernet
XXX-XXXX-88	(Code 388)	Tapestry
XXX-XXXX-89	(Code 389)	Cathedral
XXX-XXXX-90	(Code 390)	Sand Grey
XXX-XXXX-91	(Code 391)	Iris Blue
XXX-XXXX-92	(Code 392)	Nile Green
XXX-XXXX-93	(Code 393)	Royal Lavender
XXX-XXXX-94	(Code 394)	Terra Rosa

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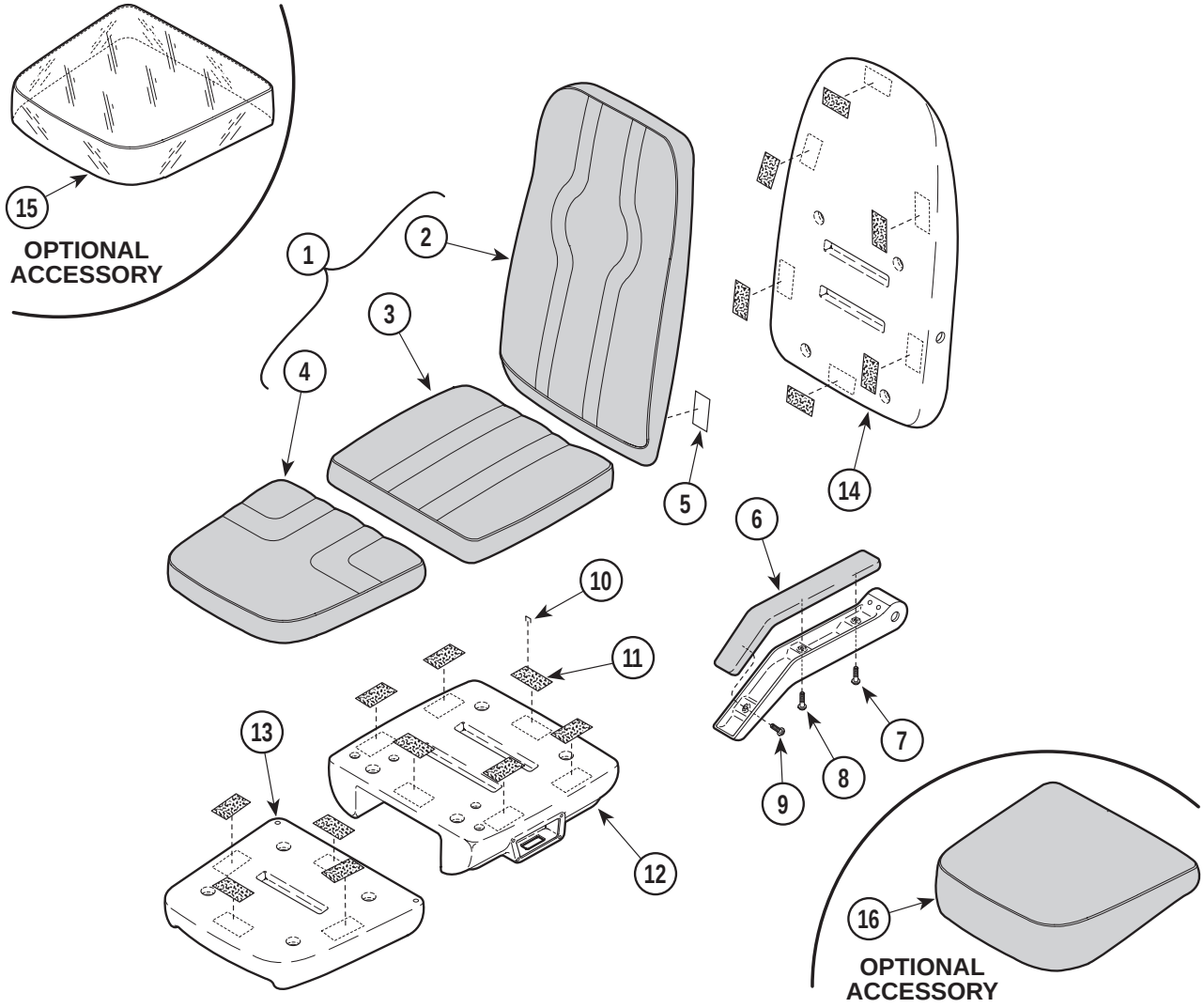
Upholstery Set (Standard)



MA240100

Used on units built after May, 1989

Item	Part No.	Description	Qty.
1	002-0261-XX	Upholstery Set (Includes Items 2 thru 6) { * Specify Color}	1
2	• 028-0208-00	• Back Section { * Specify Code}	1
3	• 028-0209-00	• Seat Section { * Specify Code}	1
4	• 028-0210-00	• Foot Section { * Specify Code}	1
5	• 061-0041-00	• Law Label	1
6	• 028-0207-00	• Arm Section { * Specify Code}	2
7	042-0059-03	Joint Connecting Bolt	2
8	042-0059-05	Joint Connecting Bolt	2
9	042-0059-01	Joint Connecting Bolt	2
10	042-0040-00	Staple (3/8")	96
11	053-0328-08	Dual Velcro Lock	16
12		Plastic Seat Section (Refer to "Seat Section Components" Elsewhere)	Ref
13		Plastic Foot Section (Refer to "Foot Section Components" Elsewhere)	Ref
14		Plastic Back Section (Refer to "Back Section Components" Elsewhere)	Ref
15	9A100001	Foot Section Cover (Optional)	1
16	9A1360XX	Surgery Foot Section (Optional) { * Specify Color}	1

Item	Part No.	Description	Qty.
	*{ * } The following are the upholstery colors used on this unit.*		
	XXX-XXXX-19	(Code 319)	Truffle
	XXX-XXXX-41	(Code 341)	Colonial Blue
	XXX-XXXX-42	(Code 342)	Blush
	XXX-XXXX-61	(No Longer Avail.)	Choc. Brown
	XXX-XXXX-62	(Code 362)	Rich Burgundy
	XXX-XXXX-63	(Code 363)	Turquoise
	XXX-XXXX-64	(Code 364)	Pearl Grey
	XXX-XXXX-80	(Code 380)	Monoco
	XXX-XXXX-81	(Code 381)	Wedgewood
	XXX-XXXX-82	(Code 382)	Royal Carriage
	XXX-XXXX-83	(Code 383)	Monet
	XXX-XXXX-84	(Code 384)	Soft Pearl
	XXX-XXXX-85	(Code 385)	English Garden
	XXX-XXXX-86	(Code 386)	Waterford
	XXX-XXXX-87	(Code 387)	Cabernet
	XXX-XXXX-88	(Code 388)	Tapestry
	XXX-XXXX-89	(Code 389)	Cathedral
	XXX-XXXX-90	(Code 390)	Sand Grey
	XXX-XXXX-91	(Code 391)	Iris Blue
	XXX-XXXX-92	(Code 392)	Nile Green
	XXX-XXXX-93	(Code 393)	Royal Lavender
	XXX-XXXX-94	(Code 394)	Terra Rosa

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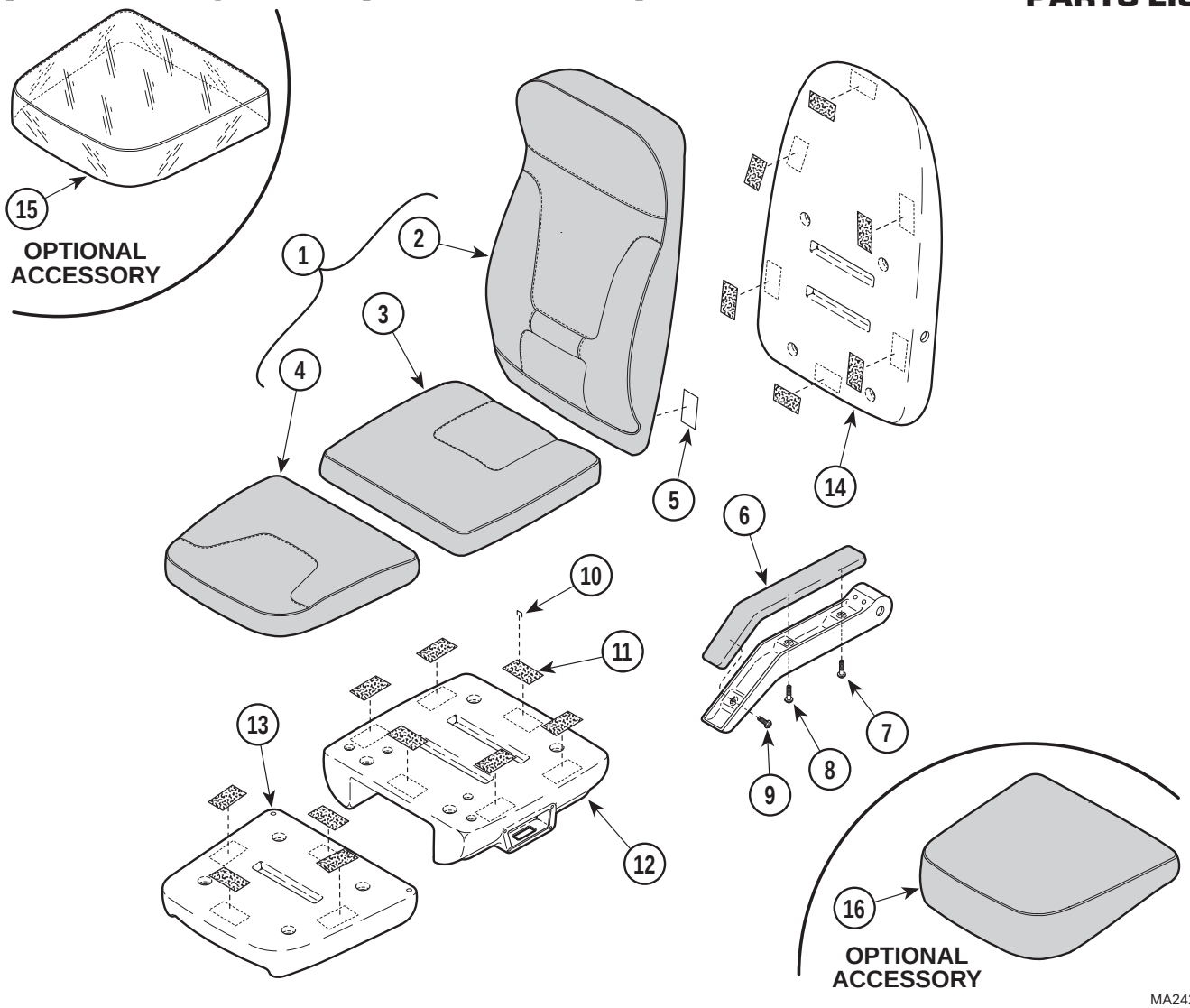
Upholstery Set (Soft Touch)



MA242200

Used on units built after May, 1989

Item	Part No.	Description	Qty.
1	002-0333-XX	Upholstery Set (Includes Items 2 thru 6) { * Specify Color}	1
2	• 028-0297-00	• Back Section { * Specify Code}	1
3	• 028-0296-00	• Seat Section { * Specify Code}	1
4	• 028-0295-00	• Foot Section { * Specify Code}	1
5	• 061-0041-00	• Law Label	1
6	• 028-0207-00	• Arm Section { * Specify Code}	2
7	042-0059-03	Joint Connecting Bolt	2
8	042-0059-05	Joint Connecting Bolt	2
9	042-0059-01	Joint Connecting Bolt	2
10	042-0040-00	Staple (3/8")	96
11	053-0328-08	Dual Velcro Lock	16
12		Plastic Seat Section (Refer to "Seat Section Components" Elsewhere)	Ref
13		Plastic Foot Section (Refer to "Foot Section Components" Elsewhere)	Ref
14		Plastic Back Section (Refer to "Back Section Components" Elsewhere)	Ref
15	9A100001	Foot Section Cover (Optional)	1
16	9A1360XX	Surgery Foot Section (Optional) { * Specify Color}	1

Item	Part No.	Description	Qty.
		Colors	
		{ * } The following are the upholstery colors used on this unit.	
	XXX-XXXX-19	(Code 319)	Truffle
	XXX-XXXX-41	(Code 341)	Colonial Blue
	XXX-XXXX-42	(Code 342)	Blush
	XXX-XXXX-61	(No Longer Available)	Choc. Brown
	XXX-XXXX-62	(Code 362)	Rich Burgundy
	XXX-XXXX-63	(Code 363)	Turquoise
	XXX-XXXX-64	(Code 364)	Pearl Grey
	XXX-XXXX-80	(Code 380)	Monoco
	XXX-XXXX-81	(Code 381)	Wedgewood
	XXX-XXXX-82	(Code 382)	Royal Carriage
	XXX-XXXX-83	(Code 383)	Monet
	XXX-XXXX-84	(Code 384)	Soft Pearl
	XXX-XXXX-85	(Code 385)	English Garden
	XXX-XXXX-86	(Code 386)	Waterford
	XXX-XXXX-87	(Code 387)	Cabernet
	XXX-XXXX-88	(Code 388)	Tapestry
	XXX-XXXX-89	(Code 389)	Cathedral

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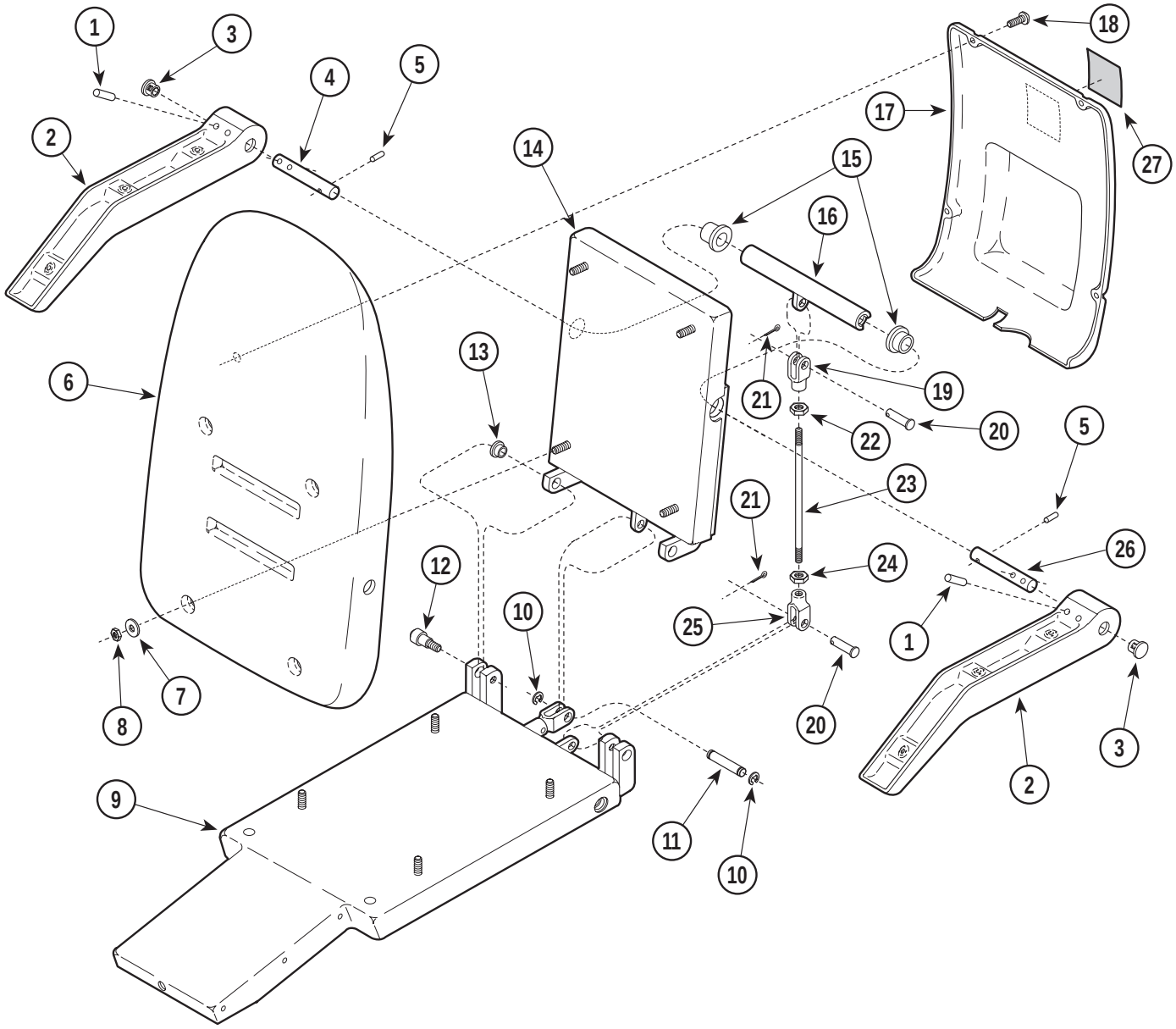
Back Section Components



MA2402-00

Used on units with Serial Number BN-1000 thru BN-1349

Item	Part No.	Description	Qty.
1	042-0064-01	Groove Pin	4
2	020-0063-00	Arm Casting	2
3	053-0050-04	Hole Plug	2
4	057-0211-00	Arm Shaft (R.H.)	1
5	042-0046-01	Groove Pin	2
6	053-0290-00	Plastic Back Section	1
7	045-0001-02	Washer	4
8	041-0250-00	Nut	4
9		Seat Weldment (Refer to "Seat Section Components" Elsewhere)	Ref
10	042-0007-02	E-Ring	2
11	042-0048-08	Clevis Pin	1
12	042-0014-19	Shoulder Screw	2
13	016-0131-08	Flanged Bearing	2
14	030-0894-10	Back Weldment	1
15	016-0131-07	Flanged Bearing	2
16	030-0722-00	Arm Tube Weldment	1
17	053-0322-00	Back Cover	1
18	040-0006-00	Screw	4
19	042-0099-01	Yoke End (L. H. Threads)	1
20	042-0005-07	Clevis Pin	2
21	042-0003-01	Cotter Pin	2
22	041-0375-15	Locknut (L.H. Threads)	1
23	057-0255-00	Plated Arm Rod	1
24	041-0375-14	Locknut (R.H. Threads)	1
25	042-0099-00	Yoke End (R.H. Threads)	1
26	057-0212-00	Arm Shaft (L.H.)	1
27	061-0033-00	Caution Label	1

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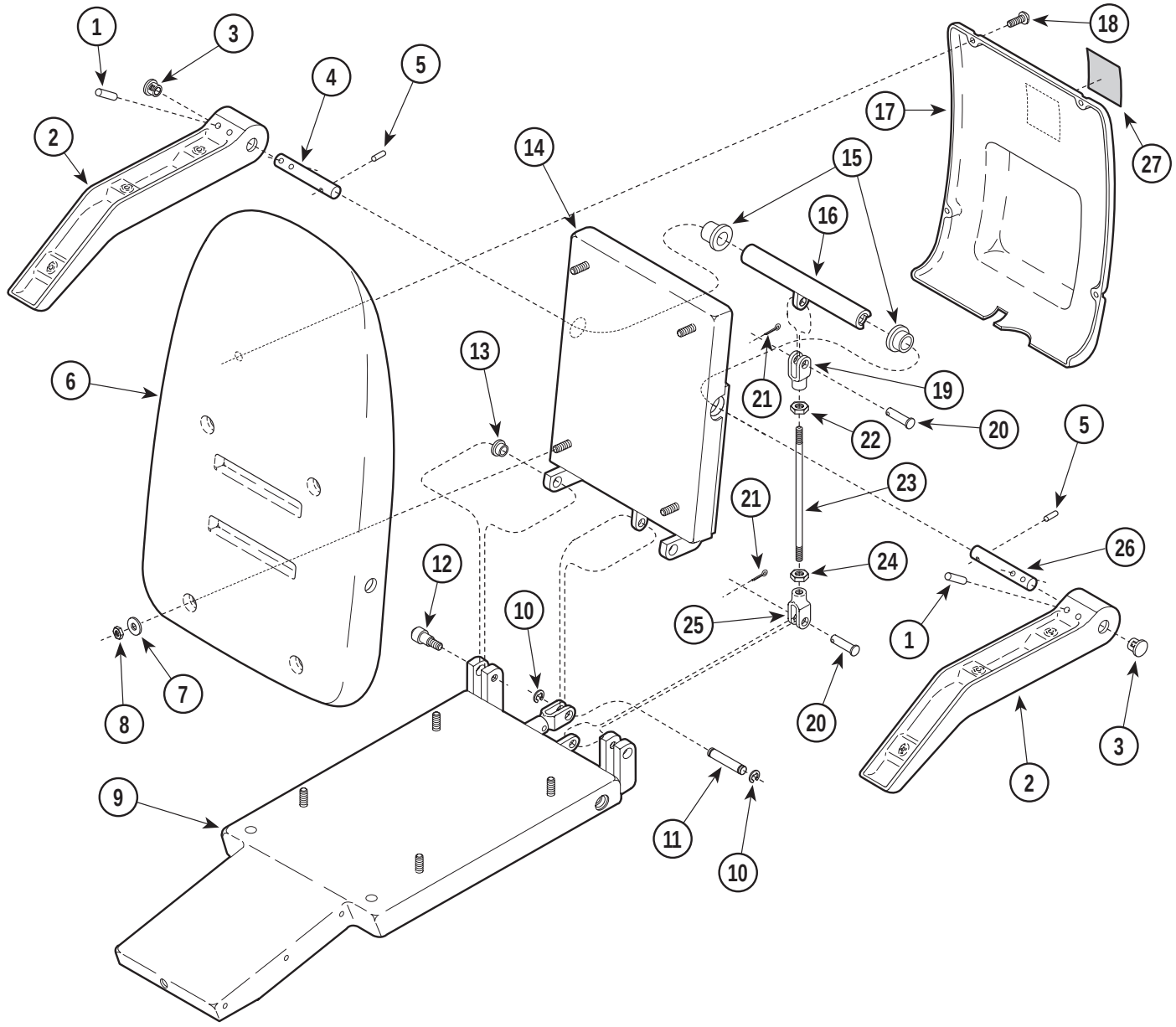
Back Section Components



MA2402-00

Used on units with Serial Number BN-1350 thru BN-1636

Item	Part No.	Description	Qty.
1	042-0064-01	Groove Pin	4
2	020-0063-02	Arm Casting	2
3	053-0050-04	Hole Plug	2
4	057-0211-00	Arm Shaft (R.H.)	1
5	042-0046-01	Groove Pin	2
6	053-0290-00	Plastic Back Section	1
7	045-0001-02	Washer	4
8	041-0250-00	Nut	4
9		Seat Weldment (Refer to "Seat Section Components" Elsewhere)	Ref
10	042-0007-02	E-Ring	2
11	042-0048-08	Clevis Pin	1
12	042-0014-19	Shoulder Screw	2
13	016-0131-08	Flanged Bearing	2
14	030-0894-10	Back Weldment	1
15	016-0131-07	Flanged Bearing	2
16	030-0722-00	Arm Tube Weldment	1
17	053-0322-00	Back Cover	1
18	040-0006-00	Screw	4
19	042-0099-01	Yoke End (L. H. Threads)	1
20	042-0005-07	Clevis Pin	2
21	042-0003-01	Cotter Pin	2
22	041-0375-15	Locknut (L.H. Threads)	1
23	057-0255-00	Plated Arm Rod	1
24	041-0375-14	Locknut (R.H. Threads)	1
25	042-0099-00	Yoke End (R.H. Threads)	1
26	057-0212-00	Arm Shaft (L.H.)	1
27	061-0033-00	Caution Label	1

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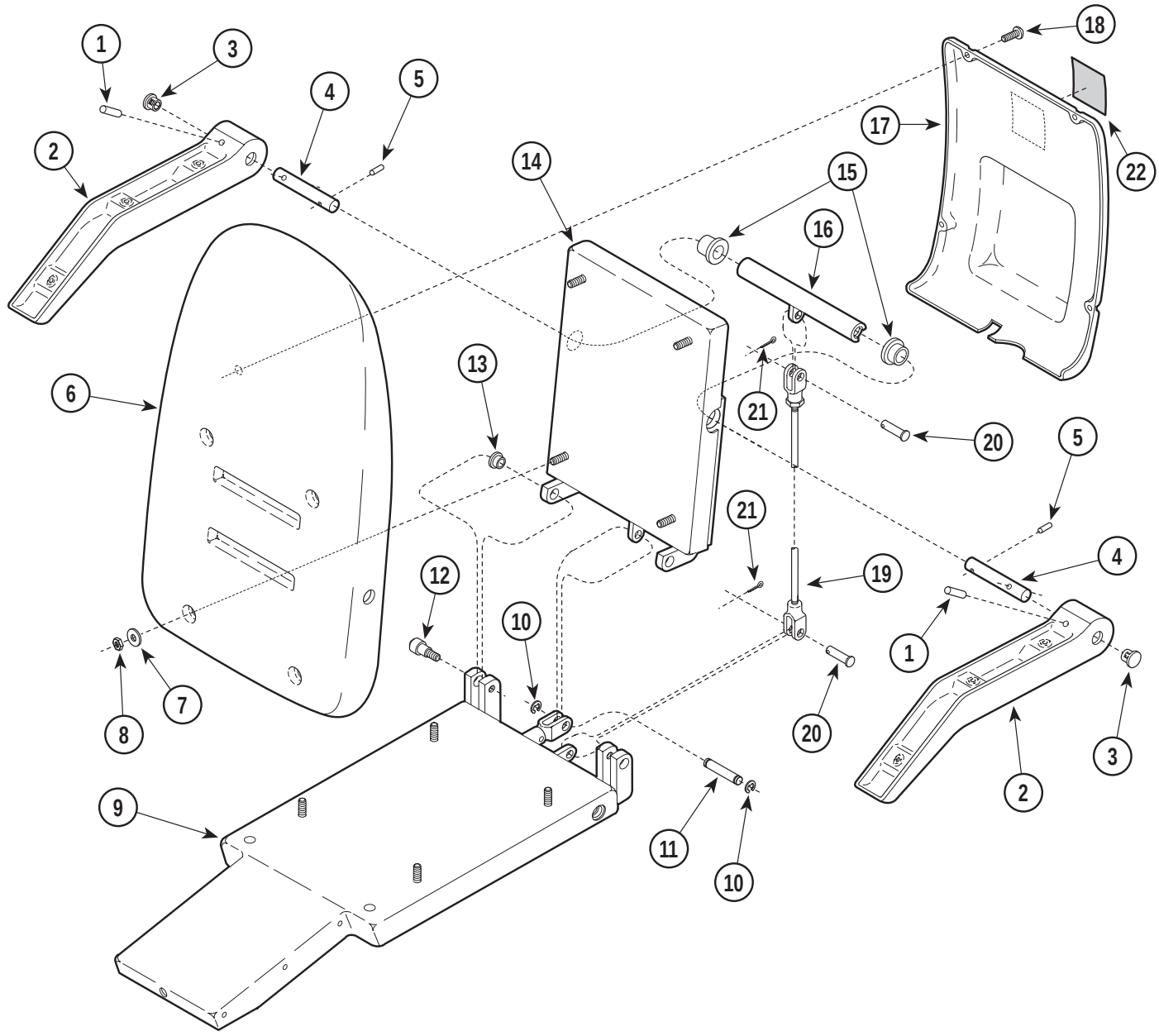
Back Section Components



MA2402-01

Used on units with Serial Number BN-1637 thru BN-3284

Item	Part No.	Description	Qty.
1	042-0067-06	Groove Pin	2
2	020-0141-00	Arm Casting	2
3	053-0050-04	Hole Plug	2
4	057-0363-00	Arm Shaft	2
5	042-0046-01	Groove Pin	2
6	053-0290-00	Plastic Back Section	1
7	045-0001-02	Washer	4
8	041-0250-00	Nut	4
9		Seat Weldment (Refer to "Seat Section Components" Elsewhere)	Ref
10	042-0007-02	E-Ring	2
11	042-0048-08	Clevis Pin	1
12	042-0014-19	Shoulder Screw	2
13	016-0131-08	Flanged Bearing	2
14	030-0894-10	Back Weldment	1
15	016-0131-07	Flanged Bearing	2
16	030-0965-00	Arm Tube Weldment	1
17	053-0322-00	Back Cover	1
18	040-0006-00	Screw	4
19	029-1478-00	Linkage Assembly	1
20	042-0005-07	Clevis Pin	2
21	042-0003-01	Cotter Pin	2
22	061-0033-00	Caution Label	1

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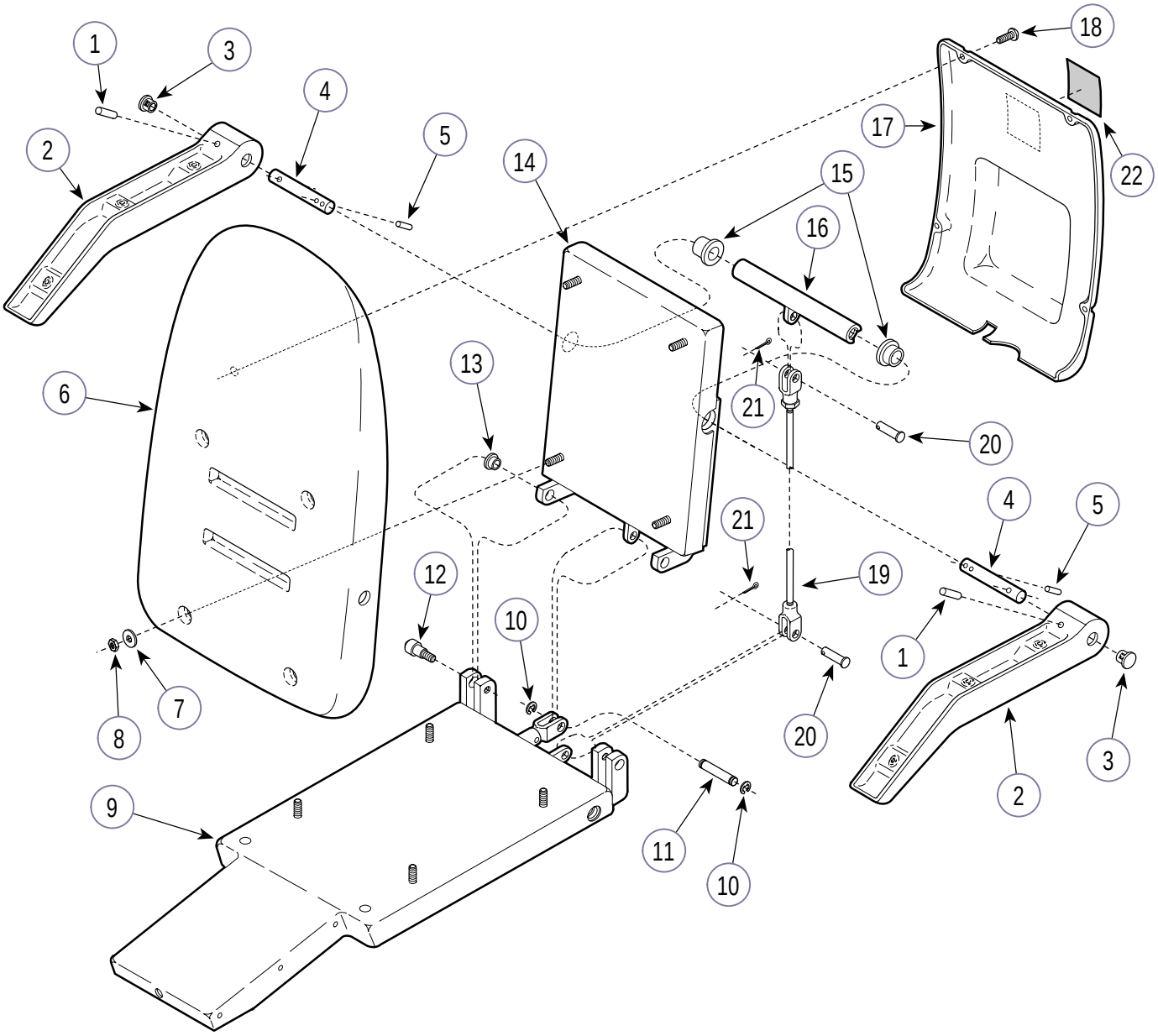
Back Section Components



MA240202i

Used on units with Serial Number BN-3285 thru BN-3356

Item	Part No.	Description	Qty.
1	042-0067-06	Groove Pin	2
2	020-0141-00	Arm Casting	2
3	053-0050-04	Hole Plug	2
4	057-0722-00	Arm Shaft	2
5	042-0046-01	Groove Pin	2
6	053-0290-00	Plastic Back Section	1
7	045-0001-02	Washer	4
8	041-0250-00	Nut	4
9		Seat Weldment (Refer to "Seat Section Components" Elsewhere)	Ref
10	042-0007-02	E-Ring	2
11	042-0048-08	Clevis Pin	1
12	042-0014-19	Shoulder Screw	2
13	016-0131-08	Flanged Bearing	2
14	030-0894-10	Back Weldment	1
15	016-0131-07	Flanged Bearing	2
16	030-0965-00	Arm Tube Weldment	1
17	053-0322-00	Back Cover	1
18	040-0006-00	Screw	4
19	029-1478-00	Linkage Assembly	1
20	042-0005-07	Clevis Pin	2
21	042-0003-01	Cotter Pin	2
22	061-0033-00	Caution Label	1

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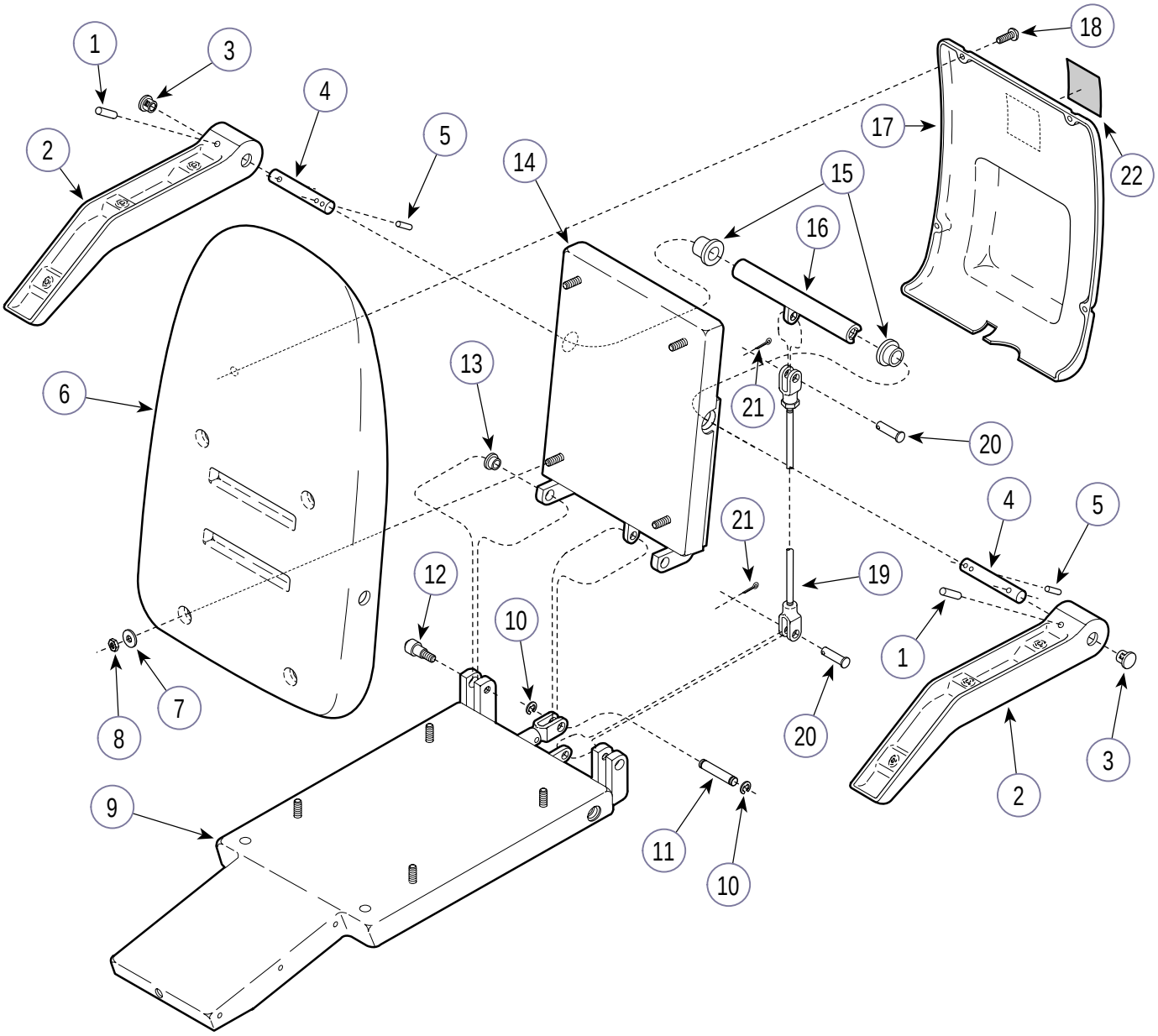
Back Section Components



MA240202i

Used on units with Serial Number BN-3357 thru Present

Item	Part No.	Description	Qty.
1	042-0067-06	Groove Pin	2
2	020-0141-00	Arm Casting	2
3	053-0050-04	Hole Plug	2
4	057-0722-00	Arm Shaft	2
5	042-0046-01	Groove Pin	2
6	053-0290-00	Plastic Back Section	1
7	045-0001-02	Washer	4
8	041-0250-00	Nut	4
9		Seat Weldment (Refer to "Seat Section Components" Elsewhere)	Ref
10	042-0007-02	E-Ring	2
11	042-0048-08	Clevis Pin	1
12	042-0014-19	Shoulder Screw	2
13	016-0131-08	Flanged Bearing	2
14	030-1417-10	Back Weldment	1
15	016-0131-07	Flanged Bearing	2
16	030-0965-00	Arm Tube Weldment	1
17	053-0322-00	Back Cover	1
18	040-0006-00	Screw	4
19	029-1478-00	Linkage Assembly	1
20	042-0005-07	Clevis Pin	2
21	042-0063-00	Rue Ring Cotter Pin	2
22	061-0033-00	Caution Label	1

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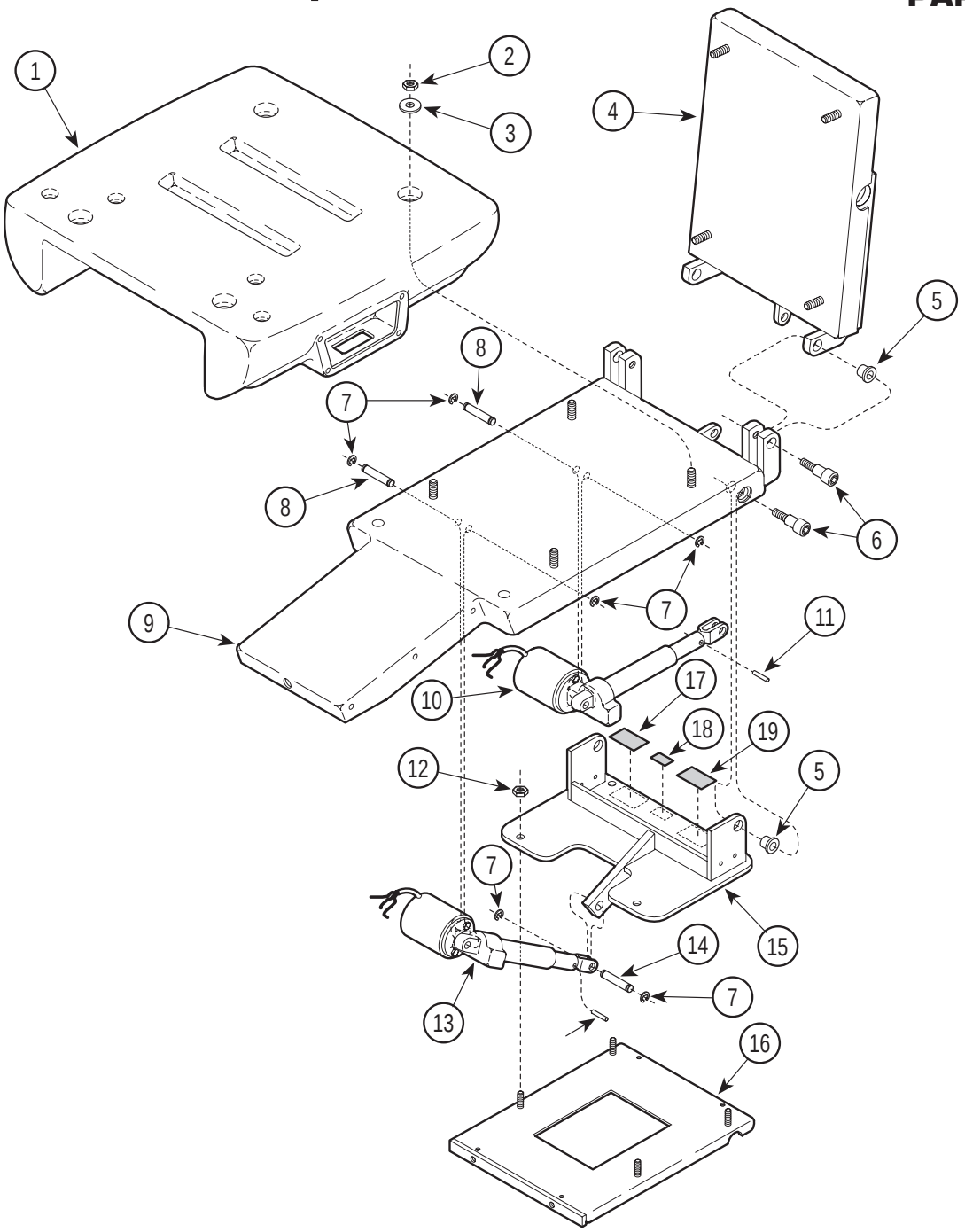
Seat Section Components



MA240300

Item	Part No.	Description	Qty.
1	053-0289-00	Plastic Seat Section	1
2	041-0250-00	Nut	4
3	045-0001-02	Washer	4
4		Back Weldment (Refer to "Back Section Components" Elsewhere)	Ref
5	016-0131-08	Flanged Bearing	4
6	042-0014-19	Shoulder Screw (Apply Loctite #042-0025-00)	4
7	042-0007-02	E-Ring	6
8	042-0048-00	Clevis Pin	2
9	030-0895-10	Seat Weldment	1
10		Back Actuator Assembly (Refer to "Actuator Assembly" Elsewhere)	Ref
11	042-0001-14	Roll Pin	2
12	041-0375-10	Nut	4
13		Tilt Actuator Assembly (Refer to "Actuator Assembly" Elsewhere)	Ref
14	042-0048-08	Clevis Pin	1
15	030-0532-00	Upright Weldment	1
16		Fixed Base Weldment (Refer to "Fixed Base Assembly" Elsewhere)	Ref
17		Serial Tag	1
18	561-0016-00	Patient Pending Label	1
19	061-0214-00	Danger Label	1

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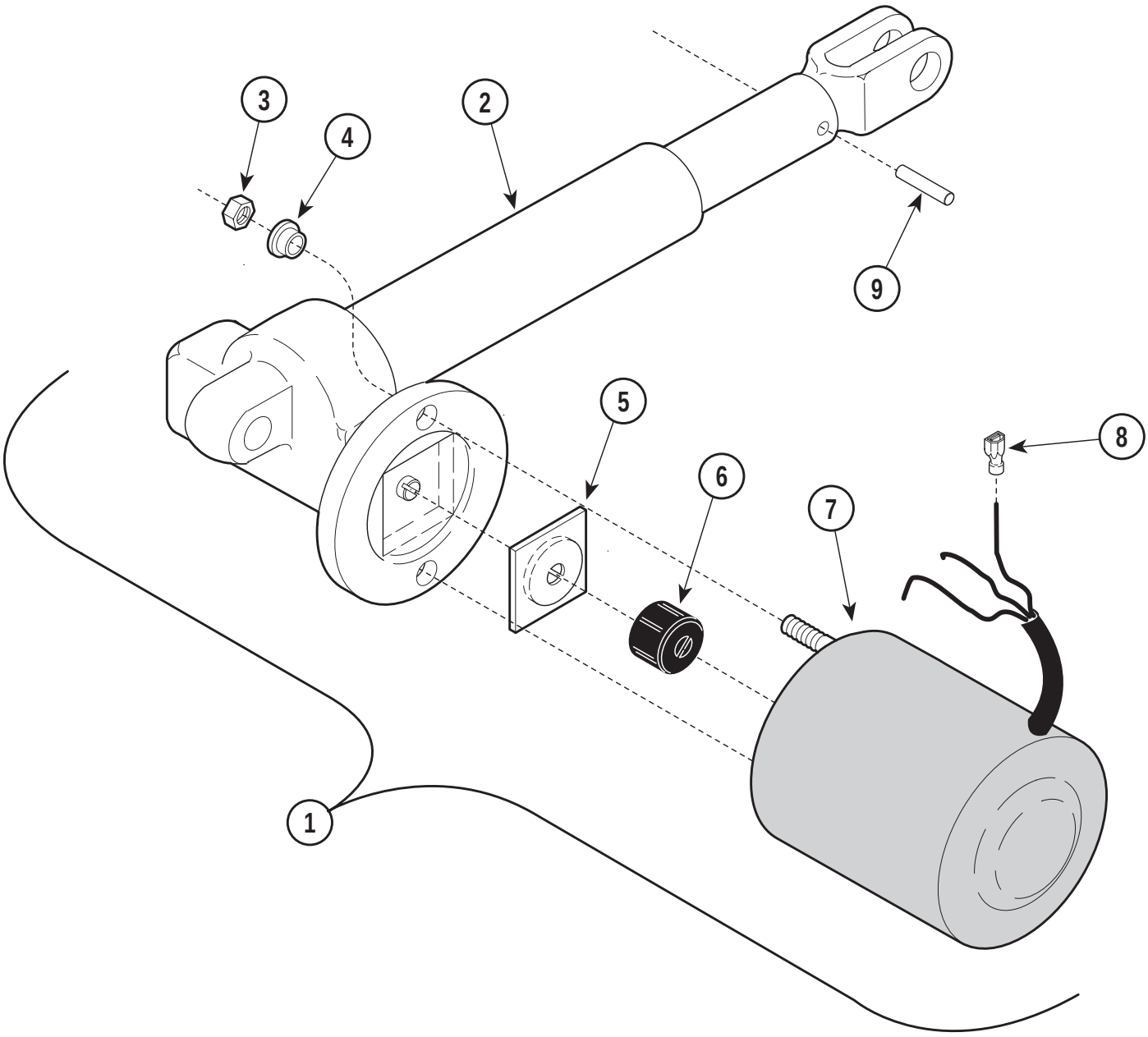
Actuator Assembly



MA2451

Used on units with Serial Number BN-1000 thru BN-2478

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	002-0391-00	Foot / Tilt Actuator Assembly (Includes Items 2 thru 8)	1	5	• 016-0237-00	• Actuator Brake	1
2	• 016-0358-01	• Foot Actuator	1	6	• 016-0509-00	• Motor Coupler	1
3	•	• Nut	2	7	• 002-0574-00	• Motor	1
4	• 053-0198-00	• Shoulder Washer	2	8	• 015-0312-00	• Nylon Coupler Terminals	3
				9	042-0001-14	Roll Pin	1

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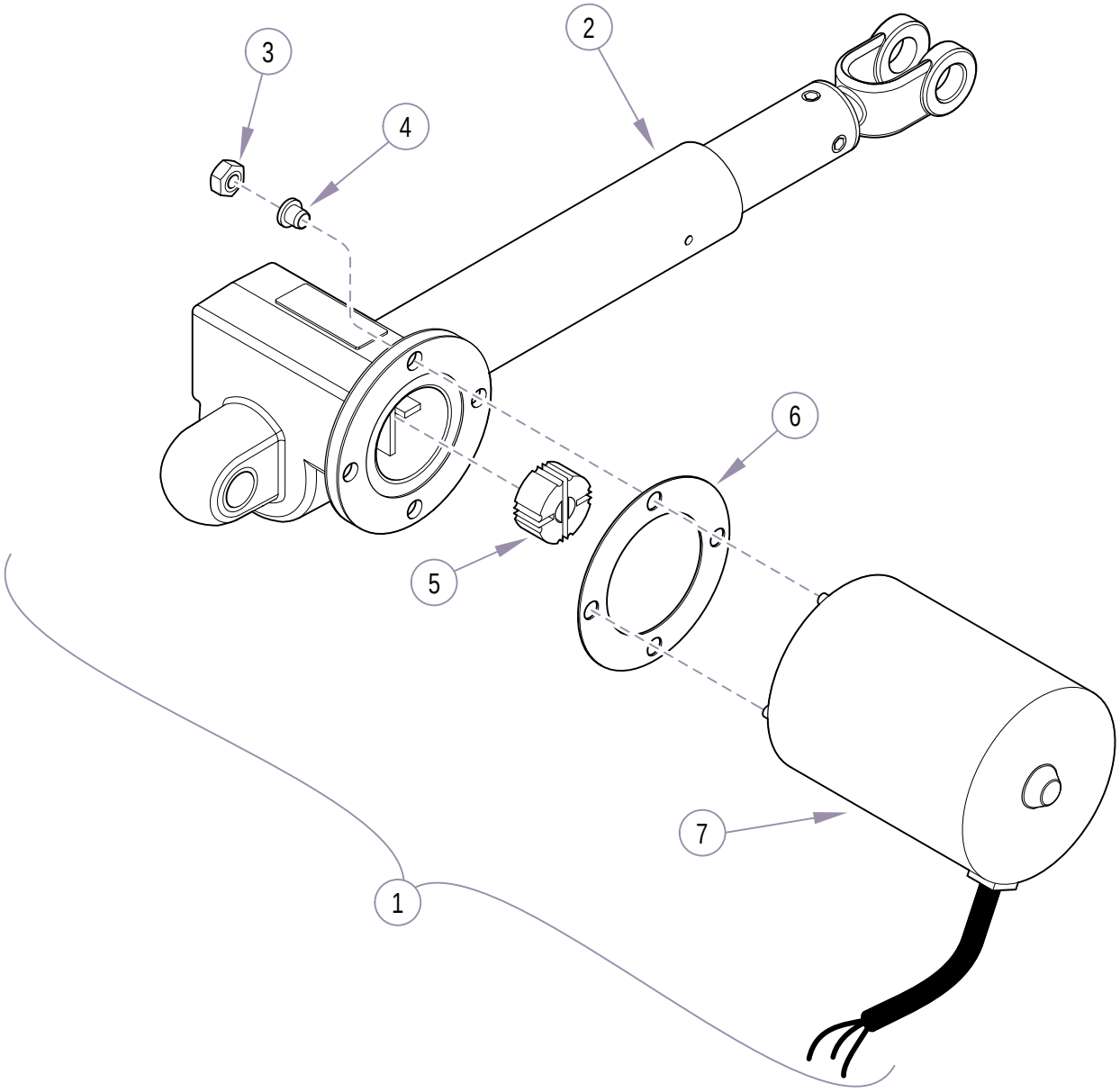
Actuator Assembly



MA604100i

Used on units with Serial Number BN-2479 thru BN-3403

Item	Part No.	Description	Qty.	Item	Part No.	Description	Qty.
1	002-0564-00	Actuator Assembly (Includes Items 2 thru 8)	1	5	• 016-0662-00	• Motor Coupler	1
2	•	• Actuator Mechanism	1	6	• 053-0834-00	• Isolation Washer	1
3	• 041-0010-10	• Nut	2	7	• 015-1085-00	• Motor	1
4	• 053-0198-00	• Shoulder Washer	2	8	• 015-0312-00	• Nylon Coupler Terminals	3
				9	042-0001-14	Roll Pin	1

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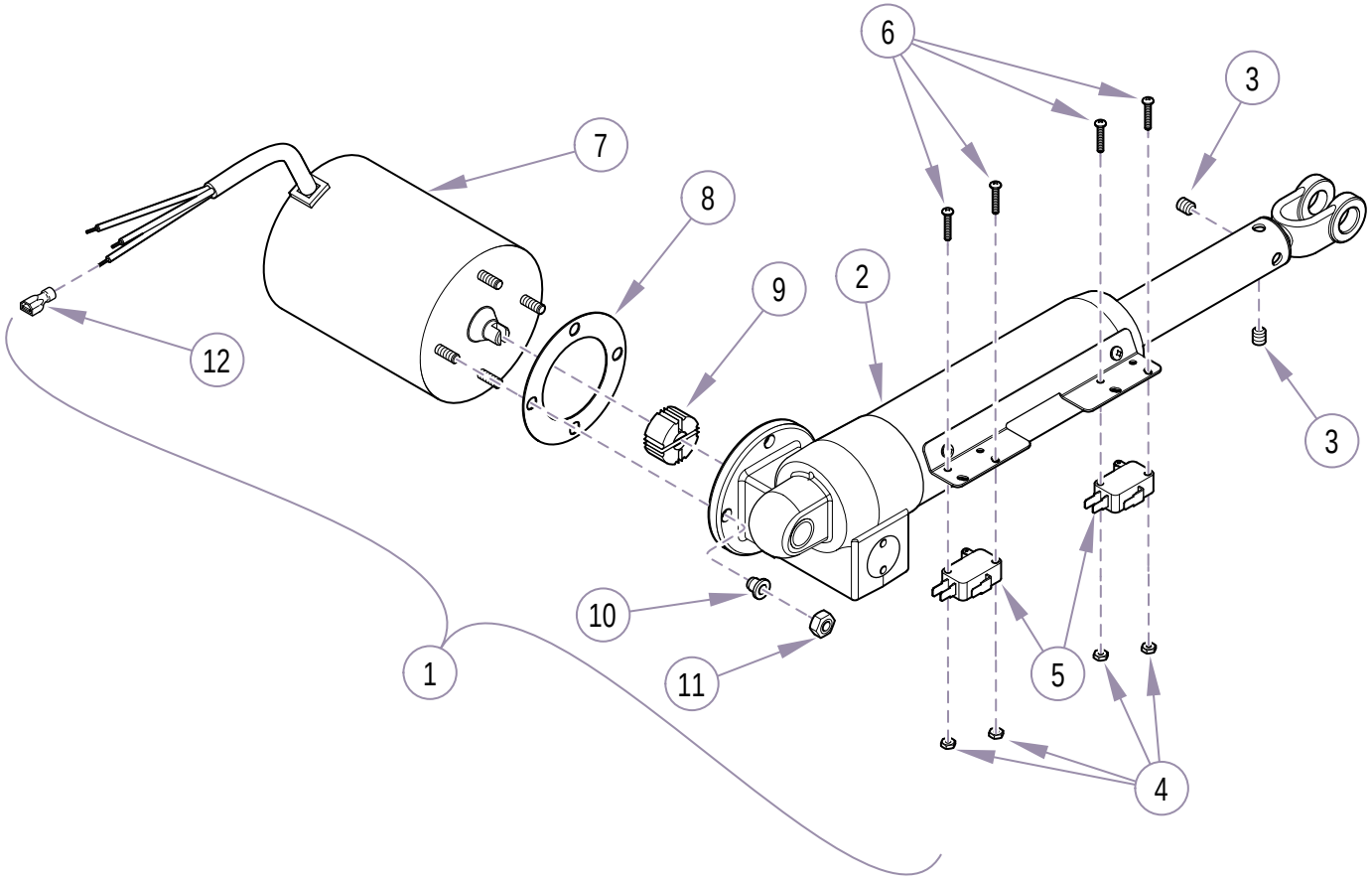
Actuator Assembly



MA620100i

Used on units with Serial Number BN-3404 thru Present

Item	Part No.	Description	Qty.
1	002-0727-00	Actuator Assembly (Includes Items 2 thru 13)	1
2	•	• Actuator Mechanism	1
3	• 040-0312-60	• Set Screw	2
4	• 041-0004-02	• Hex Nut	4
5	• 015-0430-00	• Limit Switch	2
6	• 040-0004-09	• Screw	4
7	• 015-1085-00	• Actuator Motor	1
8	• 053-0834-00	• Isolation Washer	1
9	• 016-0662-00	• Motor Coupler	1
10	• 053-0198-00	• Shoulder Washer	3
11	• 041-0010-10	• Nut	3
12	• 015-0315-15	• Nylon Coupler Terminals	3

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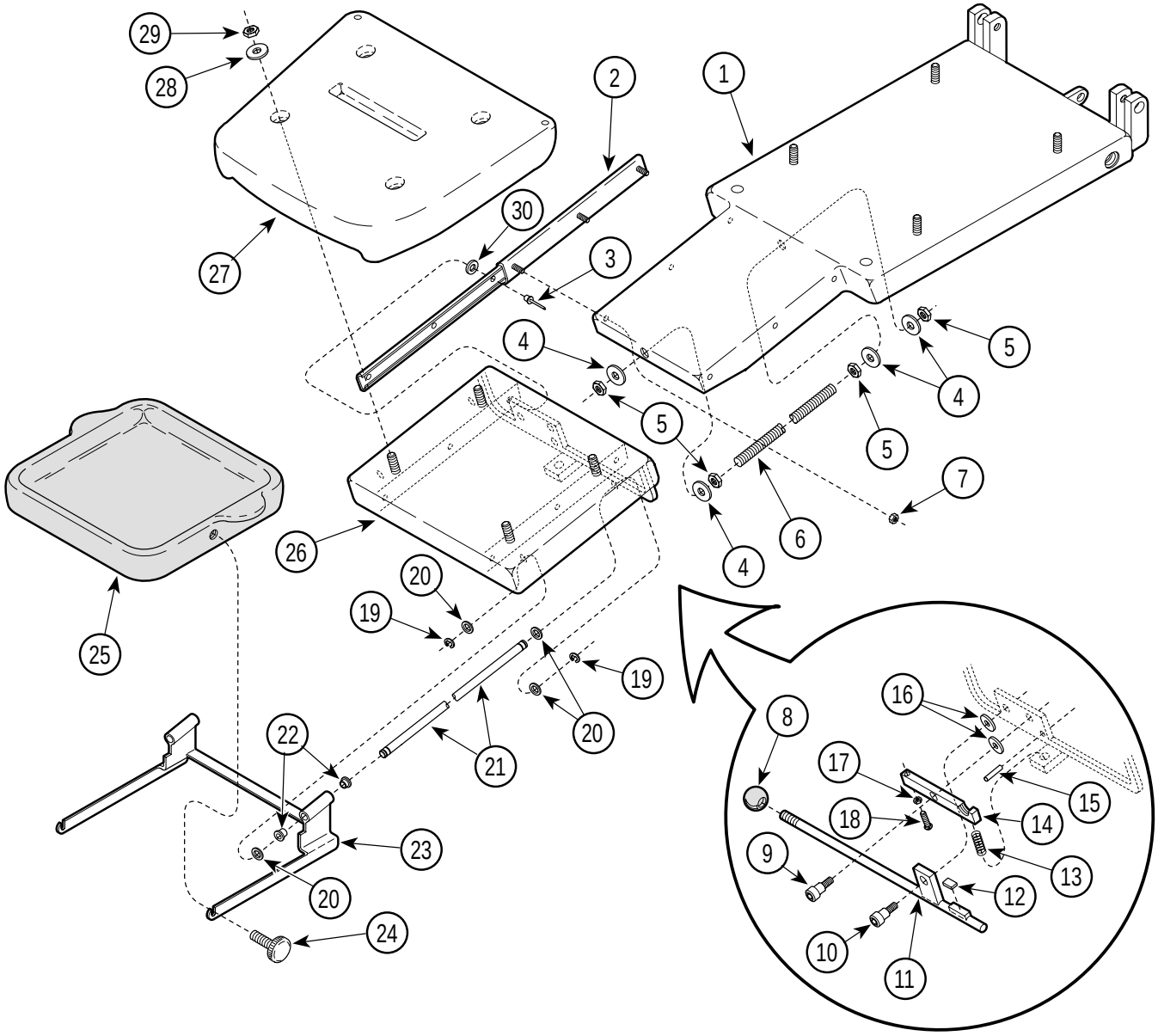
Foot Section Components



MA240401

Item	Part No.	Description	Qty.
1		Seat Weldment (Refer to "Seat Section Components" Elsewhere)	Ref
2	016-0339-00	Foot Slide	2
3	042-0010-15	Pop Rivet	6
4	045-0001-51	Washer	4
5	041-0500-00	Nut	4
6	042-0088-00	Threaded Brake Shaft	1
7	041-0008-02	Nylock Nut	6
8	016-0357-00	Knob	1
9	042-0014-20	Shoulder Screw (Apply Loctite #042-0025-00)	1
10	042-0014-06	Shoulder Screw (Apply Loctite #042-0025-00)	1
11	030-0603-00	Lever Weldment	1
12	053-0018-00	Nyl-O-Tape (1")	1
13	025-0042-00	Compression Spring	1
14	051-0566-00	Plated Threaded Lever	1
15	042-0046-00	Groove Pin	1
16	045-0007-06	Bearing Washer	2
17	041-0250-12	Jam Nut	1
18	040-0250-78	Carriage Bolt	1
19	042-0007-00	E-Ring	4
20	053-0021-00	Rubber Washer	8
21	057-0219-00	Debris Tray Shaft	2
22	053-0226-01	Snap-In-Nyliner Bearing	4
23	002-0378-00	Debris Tray Wldmt. Kit (Inc. Item 22)	1
24	016-0343-00	Knurled Torque Knob	2
25	002-0330-00	Debris Tray Kit (Includes Item 24)	1
	053-0292-00	Debris Tray (Less Knob)	1
26	030-0533-00	Foot Section Weldment	1
27	053-0288-00	Plastic Foot Section	1
28	045-0001-02	Washer	4
29	041-0250-00	Nut	4
30	045-0001-39	Washer (One Side Only)	3

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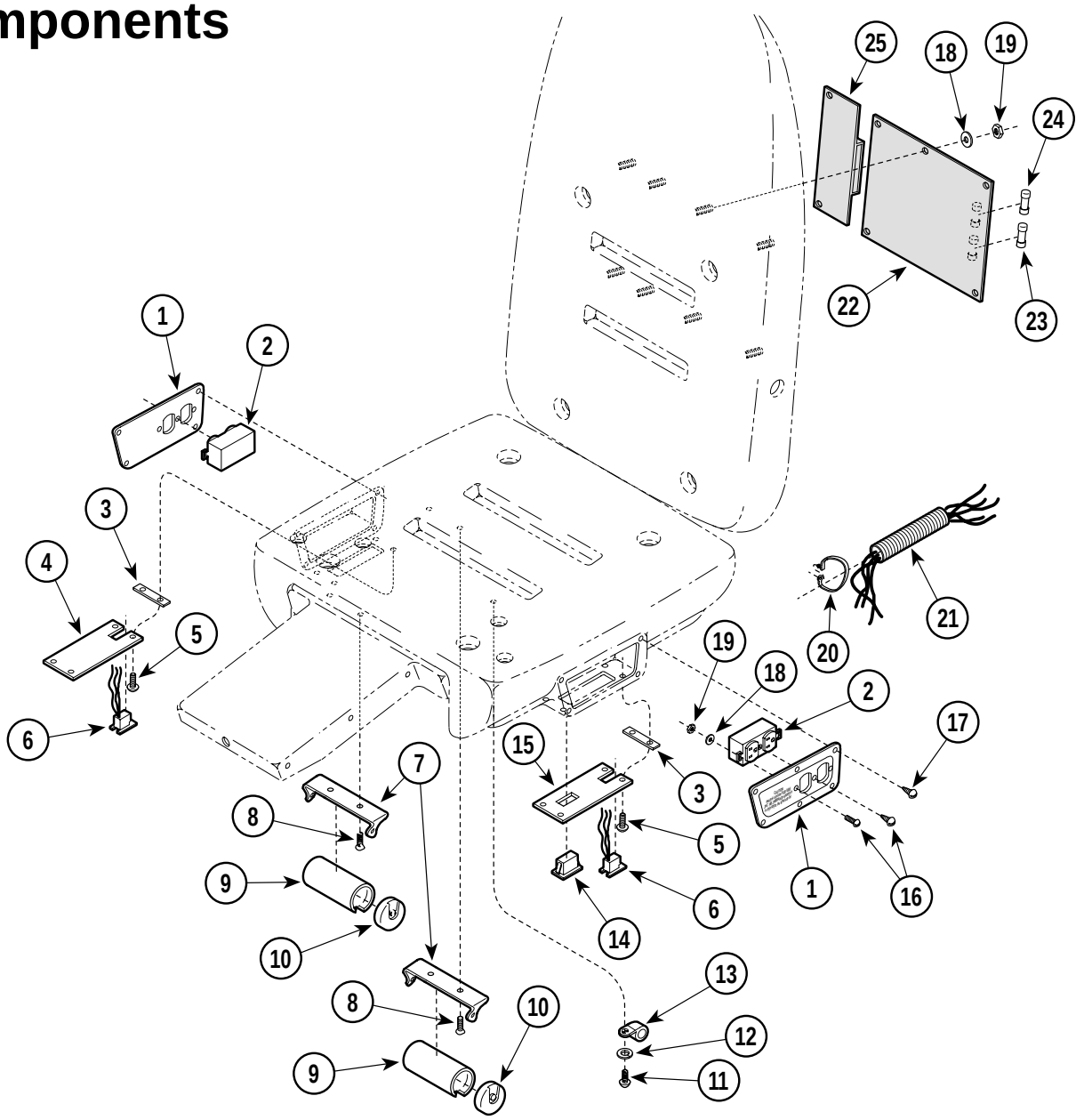
Upper Chair Electrical Components



MA2436

Used on units with Serial Number BN-1000 thru BN-1826

Item	Part No.	Description	Qty.
1	053-0305-00	Receptacle Cover	2
2	015-0083-01	Receptacle	2
3	042-0089-00	Clip	2
4	050-1543-01	Control Cover (R.H.S.)	1
5	040-0006-00	Screw	8
6	015-0524-00	Jack Handset Harness (Refer to "Wiring Diagram" {Section 5})	Ref
7	015-0412-00	Mounting Bracket	2
8	040-0010-62	Screw	4
9	015-0437-02	Capacitor	2
10	015-0413-00	Capacitor Cap	2
11	040-0010-42	Screw	3
12	045-0001-35	Lockwasher	1
13	015-0001-01	Wire Clip	1
14	015-0543-00	Switch	1
15	050-1543-00	Control Cover (L.H.S.)	1
16	040-0006-23	Screw	6
17	040-0006-47	Screw	12
18	045-0001-45	Lockwasher	11
19	041-0006-00	Nut	11
20	015-0013-00	Cable Tie - 7.250"	11
21	015-0623-00	Upper Chair Wiring Harness (Refer to "Wiring Diagram" {Section 5})	Ref
22	002-0293-00	PC Board	1
23	015-0346-22	Fuse (5 Amp.)	1
24	015-0346-05	Fuse (1/2 Amp.)	1
25	002-0347-04	Program PC Board	1
26	015-0013-02	Cable Tie - 3.875" (Not Shown)	3

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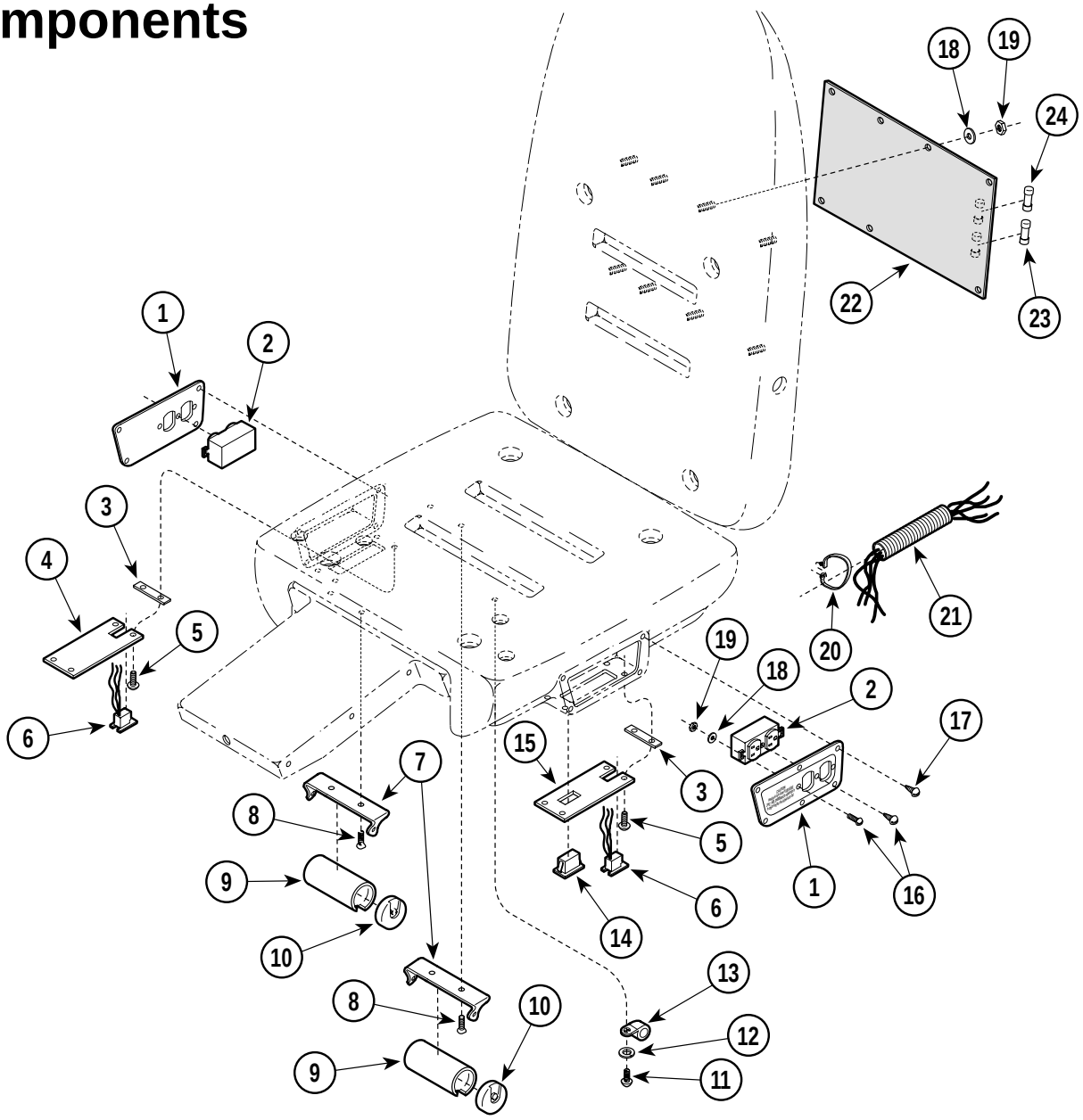
Upper Chair Electrical Components



MA243700

Used on units with Serial Number BN-1827 thru BN-3356

Item	Part No.	Description	Qty.
1	053-0305-00	Receptacle Cover	2
2	015-0083-01	Receptacle	2
3	042-0089-00	Clip	2
4	050-1543-01	Control Cover (R.H.S.)	1
5	040-0006-00	Screw	8
6	015-0524-00	Jack Handset Harness (Refer to "Wiring Diagram" {Section 5})	Ref
7	015-0412-00	Mounting Bracket	2
8	040-0010-62	Screw	4
9	015-0437-02	Capacitor	2
10	015-0413-00	Capacitor Cap	2
11	040-0010-42	Screw	3
12	045-0001-35	Lockwasher	1
13	015-0001-01	Wire Clip	1
14	015-0543-00	Switch	1
15	050-1543-00	Control Cover (L.H.S.)	1
16	040-0006-23	Screw	6
17	040-0006-47	Screw	12
18	045-0001-45	Lockwasher	11
19	041-0006-00	Nut	11
20	015-0013-00	Cable Tie - 7.250"	9
21	015-0929-00	Upper Chair Wiring Harness (Refer to "Wiring Diagram" {Section 5})	Ref
22	002-0481-00	PC Board	1
23	015-0346-22	Fuse (5 Amp.)	4
24	015-0346-14	Fuse (1/8 [.125] Amp.)	1
25	015-0013-01	Cable Tie - 14.500" (Not Shown)	2
26	015-0013-02	Cable Tie - 3.875" (Not Shown)	3

Always Specify Model & Serial Number

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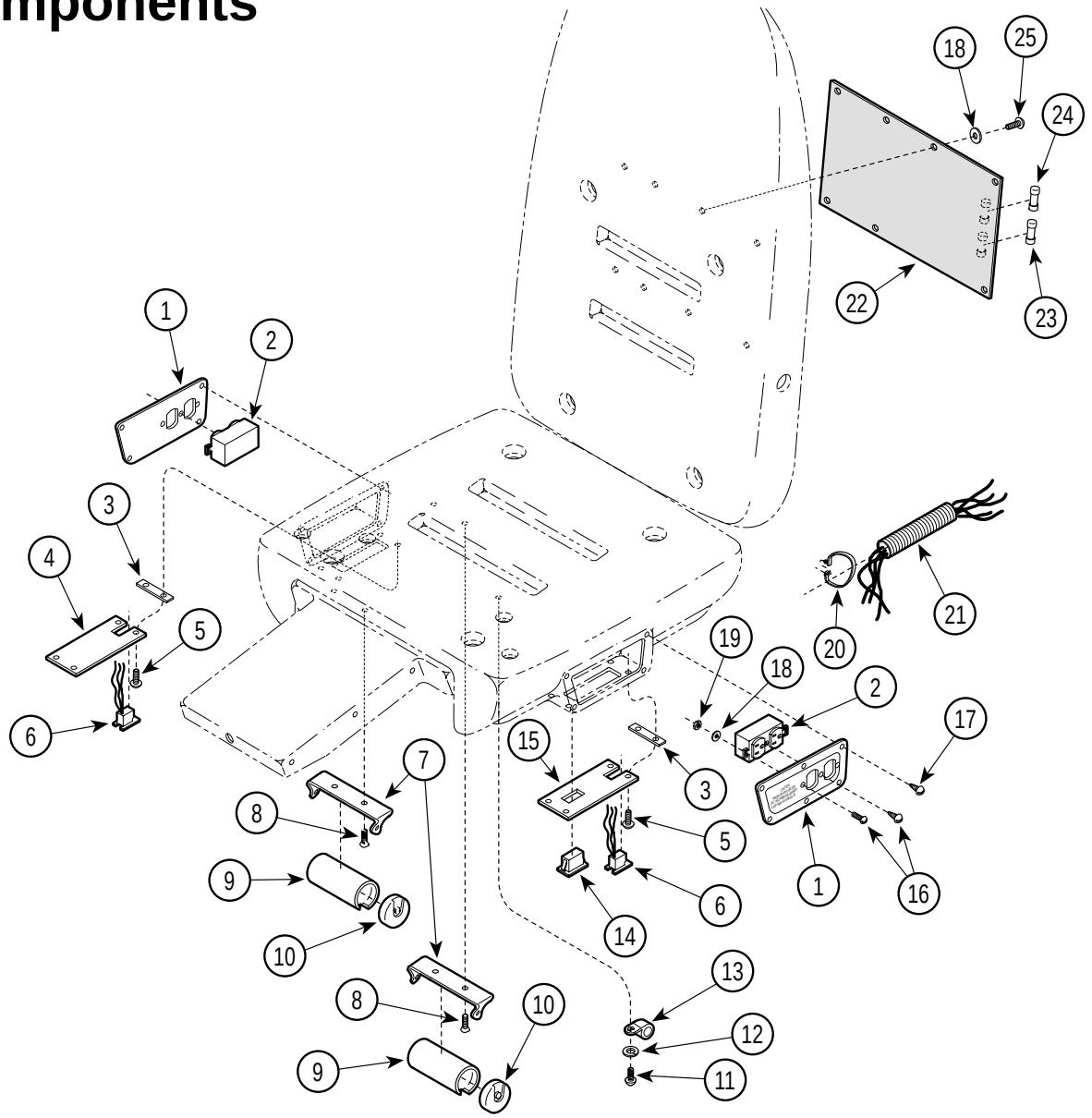
Upper Chair Electrical Components



MA243701

Used on units with Serial Number BN-3357 thru Present

Item	Part No.	Description	Qty.
1	053-0305-00	Receptacle Cover	2
2	015-0083-01	Receptacle	2
3	042-0089-00	Clip	2
4	050-1543-01	Control Cover (R.H.S.)	1
5	040-0006-00	Screw	8
6	015-0524-00	Jack Handset Harness (Refer to "Wiring Diagram" {Section 5})	Ref
7	015-0412-00	Mounting Bracket	2
8	040-0010-62	Screw	4
9	015-0437-02	Capacitor	2
10	015-0413-00	Capacitor Cap	2
11	040-0010-42	Screw	3
12	045-0001-35	Lockwasher	1
13	015-0001-01	Wire Clip	1
14	015-0543-00	Switch	1
15	050-1543-00	Control Cover (L.H.S.)	1
16	040-0006-23	Screw	6
17	040-0006-47	Screw	12
18	045-0001-45	Lockwasher	11
19	041-0006-00	Nut	4
20	015-0013-00	Cable Tie - 7.250"	9
21	015-0929-00	Upper Chair Wiring Harness (Refer to "Wiring Diagram" {Section 5})	Ref
22	002-0481-00	PC Board	1
23	015-0346-22	Fuse (5 Amp.)	4
24	015-0346-14	Fuse (1/8 [.125] Amp.)	1
25	040-0006-93	Screw	7
26	015-0013-01	Cable Tie - 14.500" (Not Shown)	2
27	015-0013-02	Cable Tie - 3.875" (Not Shown)	3

Always Specify Model & Serial Number

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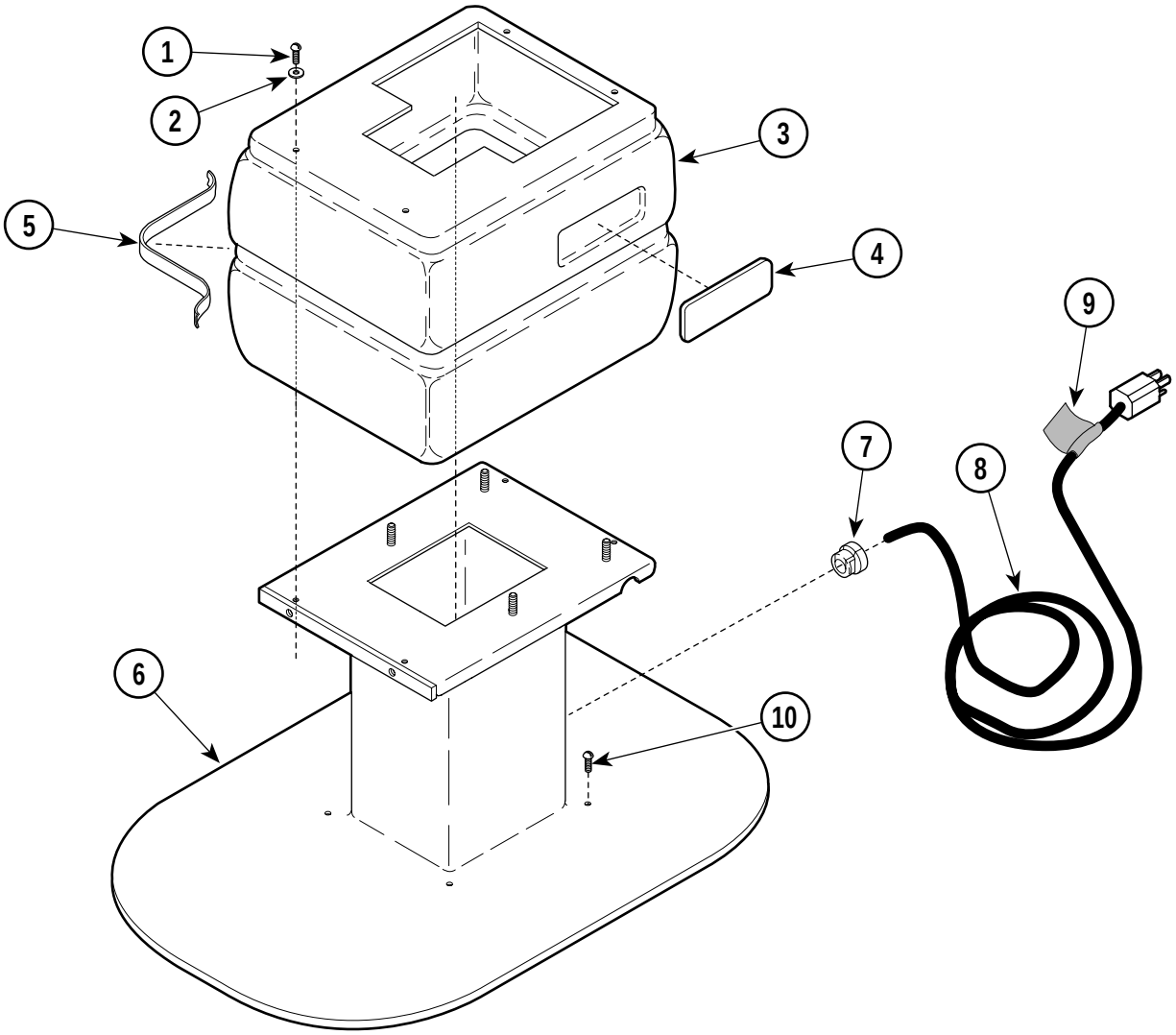
Fixed Base Assembly



MA243500

Item	Part No.	Description	Qty.
1	040-0010-46	Screw	4
2	045-0001-35	Washer	4
3	053-0291-00	Base Outer Shroud	1
4	053-0297-16	Nameplate (416)	2
5	053-0327-01	Base Shroud Stripe	1
6	030-0926-00	Fixed Base	1
7	015-0002-05	Strain Relief Bushing	1
8	015-0066-11	Power Cord	1
9	061-0034-00	Power Tag (Shown on Power Cord, May Be Located on Base Weldment)	1
10	040-0312-49	Screw (Newer Units Only)	4

Always Specify Model & Serial Number

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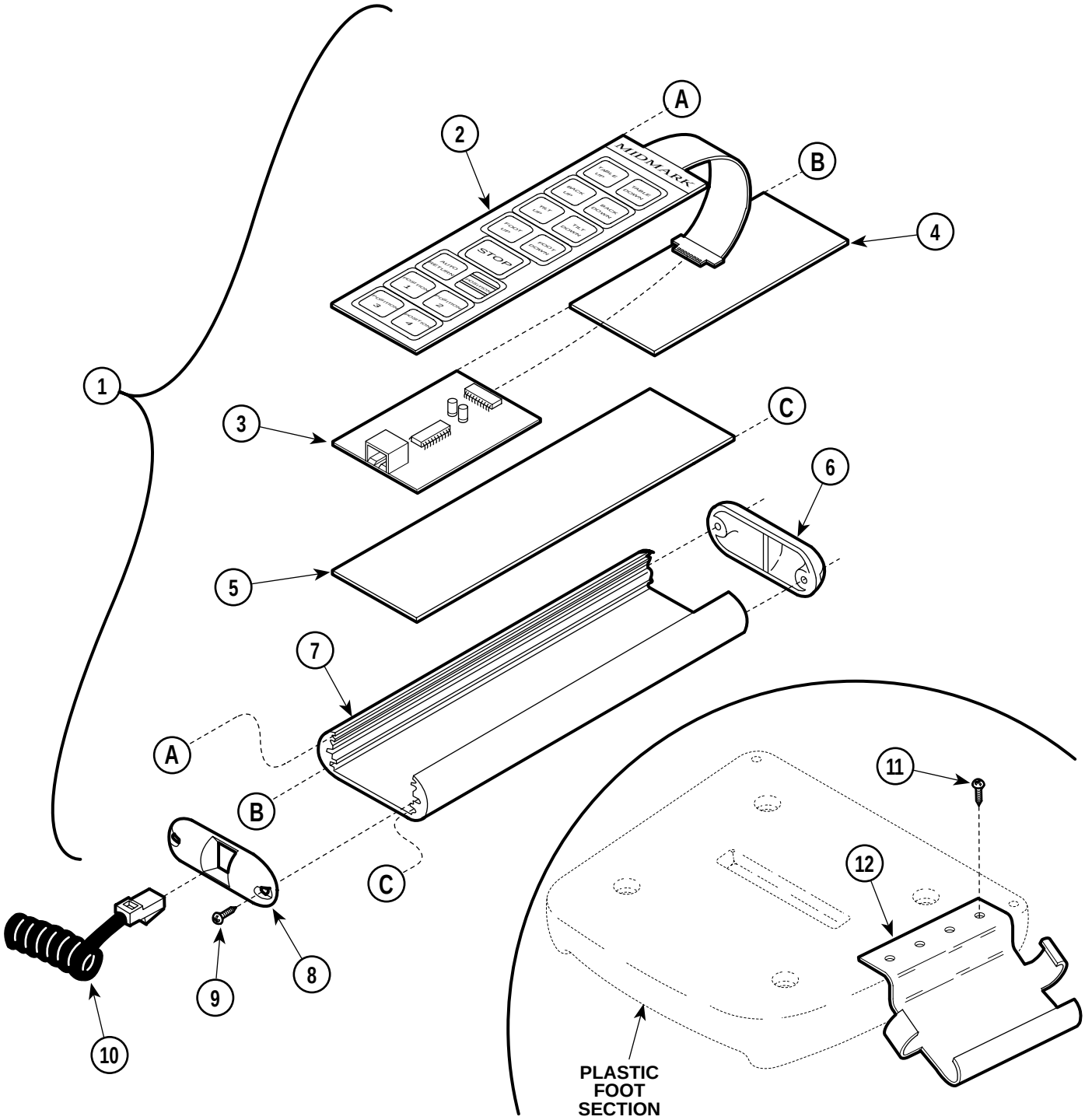
Hand Control Accessory



MA2417

Item	Part No.	Description	Qty.
	9A93001	Hand Control Accessory (Includes Items 1 thru 12)	1
1	• 002-0408-00	• Hand Control Assembly (Includes Items 2 thru 10)	1
2	• • 015-0546-00	• • Control Panel	1
3	• • 002-0347-05	• • PC Board	1
4	• • 053-0253-01	• • Locating Plate	1
5	• • 053-0092-05	• • Fishpaper Insulator	1
6	• • 053-0257-00	• • Top End Cap	1
7	• • 021-0016-01	• • Hand Control Tube	1
8	• • 053-0256-00	• • Bottom End Cap	1
9	• • 040-0006-08	• • Screw	4
10	• • 015-0505-03	• • Coil Cord	1
11	• 040-0006-08	• Screw	4
12	• 050-1530-00	• Hand Control Mounting Bracket	1

Always Specify Model & Serial Number

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Return To Table Of Contents

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ATTN: Technical Publications Department
60 Vista Drive
Versailles, Ohio 45380
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Return To Table Of Contents

FAX ORDERING FORM

(SERVICE PARTS ONLY)

NOTES:

- **ALL BLOCKED AREAS MUST BE COMPLETED.**
- **USE FOR NON-WARRANTY FAX ORDERS ONLY. WARRANTY ORDERS MUST BE TELEPHONED IN (1-800-MIDMARK).**

ATTENTION: SERVICE DEPARTMENT FAX#: 877-249-1793

ACCT #: _____ **P.O. #:** _____ **DATE:** _____

NAME: _____ **SHIP TO:** _____

ADDRESS: _____

CITY, ST.: _____

CONTACT: _____

PHONE: _____

☐ **NON-EMERGENCY ORDER - TO SHIP WITHIN 72 HOURS IF PART(S) IN STOCK.**

☐ **EMERGENCY ORDER - TO SHIP WITHIN 24 HOURS IF PART(S) IN STOCK (IF ORDER IS RECEIVED BEFORE 1:30 P.M. E.S.T).**

SEND NOTIFICATION IF PARTS ARE NOT AVAILABLE TO SHIP WITHIN 24 HOURS VIA E-MAIL OR FAX TO: _____

METHOD OF SHIPMENT **OTHER** _____

UPS	FED EX
☐ NEXT DAY A.M.	☐ NEXT DAY A.M.
☐ NEXT DAY P.M.	☐ NEXT DAY P.M.
☐ 2ND DAY	☐ 2ND DAY
☐ GROUND	☐ ECONOMY

QTY.	PART #	DESCRIPTION (SPECIFY COLOR OF ITEM IF APPLICABLE)	COLOR CODE	PRICE/PER

Return To Table Of Contents

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